



Purchasing Division, Finance Department

218-730-5340 | purchasing@duluthmn.gov

Room 120 | 411 West First Street | Duluth, Minnesota 55802

www.duluthmn.gov

Addendum 1
Solicitation 26-99547
Lakewalk and Coastal Improvement Project

This addendum serves to notify all bidders of the following changes to the solicitation documents:

1. The deadline for questions has been extended to the end of day Monday, July 6, 2026. Answers will be provided via an Addendum issued by end of day, Wednesday, July 8, 2026.
2. The bid due date and time has been extended to Monday, July 13, 2026, at 2:00 pm central time.
3. Attached are notes and a sign-in sheet from the pre-bid meeting on June 22, 2026.
4. All work west of the line in the image below can be started prior to September 26th. The path east of the line needs to remain operational until after September 26th. Grubbing and brushwork could be done east of the line as long as it doesn't impede the use of the trail.



Additional questions asked are answered in *italics* below.

5. Project staging – plan pages 135 – 142. Can all these stages be worked on simultaneously or are there specific requirements by stage that need to be followed. Considering the total amount of work associated with each stage (total project) and the timelines for completion there will be a need to work them simultaneously. *Scopes of work started on in 2026 must have a fully functional and operational trail by the start of the winter season 2026 or end of construction season due to ground freezing conditions. Contractor may not leave the site due to winter conditions unless the trail is completed and open to the public. Anything outside the trail corridor may be closed for the season due to ground freezing conditions.*
6. Are there designated access points to each of the stages that will be required to be used during construction shown on any of the plan pages? *Specific access points are not designated, and it will be up to the contractor to propose their means and methods of access for the City's approval.*
7. Will access in stage 1 be allowed using the existing trail segment at Endion Station not called out as part of stage 1 construction? *Yes, access for stage 1 could use the existing gravel carriage trail to the south of the Endion Station building.*
8. Per the typical details shown on plan sheet 30, class 5 is incidental to both proposed concrete and bituminous surfaces. Is the excavation for the engineered section covered within the common excavation pay item or is it incidental to the corresponding pay items? *Excavation and aggregate base are incidental for the concrete items (walk, curb and pavement) per note 12 in the SEQ. Aggregate base is incidental for the bituminous trail but the earthwork (including excavation for the engineered section) quantities are included in the earthwork quantities in chart H.*
9. For the site furnishings called out in the SEQ, is the concrete shown in the details incidental to the pay item or covered in the concrete items associated with the SEQ? *The concrete pads for the site furnishings are included in the concrete items in the SEQ.*
10. Earth Retention System – Plan sheet 111 calls out the location of the required system and the depth of refusal. Are the depths of the existing bridge columns known? *The historic plan for the bridge is attached.*
11. Note 2 plan sheet 135 & note 3 plan sheet 136 call out coordination of the closure of the parking ramp at Fitgers. What is the allowed duration of this closure? *The City has been in communication with Fitgers, and they are aware of the scope of work in this area. It has been communicated that construction traffic will be going in and out at this location during the duration of the work. Upon contract award, the awarded contractor will need to propose their schedule for this location and the City will coordinate the scope and schedule with Fitgers in close coordination with the awarded contractor.*
12. Are details for the picnic shelter included anywhere in the plan set? There are items included in the special provisions under LA-2.2 picnic shelter but no details to support what work scope needs to be included in the pay item. *No details for the shelter are provided in the plan, beyond the dimensions, this will be a product & shop drawing submittal.*
13. If questions that were asked prior to the question cutoff date of July 1st are not answered via the addendum or require additional clarification will the question cutoff date be extended? Considering the loss of July 3rd because of the 4th of July holiday and a bid date of July 9th there may need to be further questions asked beyond the cutoff date. *Please refer to items number 1 and 2 above.*
14. With a question cutoff of July 1st, when will the addendum be issued relative to this date? Again, with July 3rd as a holiday and a bid date the week after it is critical to have a timely response to better understand the project for bidding purposes. *Please refer to items number 1 and 2 above.*

Please acknowledge receipt of this Addendum by checking the acknowledgement box within the solicitation at www.bidexpress.com.

Posted: July 1, 2026

Attachments:

- Pre-bid meeting notes
- Pre-bid meeting sign-in sheet
- Bridge historic plan

26-99547 Pre Bid meeting for Lakewalk and coastal improvement project 6/22/26

The following are questions asked in the pre-bid meeting (in italics) and their subsequent answers.

1. There are two ordinary high water marks on the coastal plan, which one should be used?

-DNR determines based on vegetation; USACE sets based on water level. Both are needed for permits.

2. Why did we include a line item for barge work?

- Barges may be used for some of the coastal work such as transporting the armor stones and equipment to the shoreline north of Fitgers. It's a lot of rock to have to haul down the section of improved trail between the Vietnam Veterans Memorial and the Portland Malt Shop steps. For bidders who will not be using a barge, a price of \$0.00 can be entered on the bid form.

3. What is the Bat window for this project.

-We have an exemption from the bat and bird window. We can start taking trees down during the summer starting 8/15. There is a spring window; but we'd need a separate exemption for that. All dates are in section SP regarding animals.

4. What are the "hand placed" armor stones in the bid doc?

-Hand placed toe stone means carefully placed. Got creative with bid items to use MNDOT items wherever possible. Same scope we've been doing for the last 4-5 phases.

5. Any testing requirements for stone used?

- If they have been tested in the last 5 years, they are good.

6. Any MNDOT escalation provisions?

-Yes

7. Locations for staging areas and site access?

- Noted on the plans

8. Can contractor completely close portions of the trail during work?

-Yes

9. Can retaining wall at the corner of the lake be cut to make an access point?

-There should be no need to, there are other access points already.

Other Notes

-Schedule is critically important. Need at least one billing in September.

-Work that's started this year must be wrapped up for winter; trail needs to be fully functional over winter. Trail gets plowed and is a transportation corridor, people use it in the winter to commute.

-Bid award will be the base bid and as many alternates as we can award *in numerical order* under the stated contract award amount, which will be announced at the beginning of the bid opening.

-Build America, Buy America Act is applicable to this project. It requires that all steel, iron, manufactured products and construction materials be produced in the US. Certifications or waivers from suppliers are required and must be retained in the project files.

-Signs are a specialty package. Some metal work, specialty sign panels.

-Ulland has a project happening right now that will tie in to this one. Will need to coordinate.



SIGN-IN SHEET

PROJECT: 26-99547 Lakewalk and Coastal Improvement Project Pre-Bid Conference

DATE: 6/22/2026

TIME: 1:15 PM

LOCATION: 411 West First Street, Duluth MN 55802

NAME	COMPANY	PHONE	E-MAIL
Megan Goplin	LHB	218-249-7152	megan.goplin@LHBcorp.com
John Pesonen	Northland Constructors	218-591-5646	john.pesonen@northlandconstructors.us
Duncan Schwensohn	COD	218-730-5107	dschwensohn@duluthmn.gov
Lyssa Goranson	Hunt Electric	218-940-1709	lgoranson@huntelec.com
Max Wyatt	Hunt Electric	218-408-0019	mwya#@huntelec.com
Ryan Dagger	AMT	218-348-1996	ryan.dagger@amteengineers.com
Rachel Johnson	LHB	612-5106681	Rachel.johnson@LHBcorp.com
Ashley Olson	AMT	612-800-0187	Ashley.Olson@AMTEENGINEERS.com
Patti Stalvig	COD	218-730-5340	purchasing@duluthmn.gov
JM Skelley	COD	218 730-4415	j.skelley@duluthmn.gov
Moore Anderson	COD	218-730-4433	Kandringa@duluthmn.gov

(2)



SIGN-IN SHEET

PROJECT: 26-99547 Lakewalk and Coastal Improvement Project Pre-Bid Conference

DATE: 6/22/2026 TIME: 1:15 PM LOCATION: 411 West First Street, Duluth MN 55802

NAME	COMPANY	PHONE	E-MAIL
MIKE Friend	Rachel Contracting	(218) 355-8487	mfriend@rachelcontracting.com
Mason Erickson	rachel	218 591 2474	merickson@rachelcontracting.com
Kevin Hayward	Ulland	218-576-2502	khayward@ulland.com
JOE RYAN	URBAN Co	320 291 4465	JRYAN@URBANCOMPANIESUSA.COM
Jon Brostowitz	Veit	218 350 1037	Jon.Brostowitz@veitusa.com
Andy Dammer	Veit	218-391-1843	Andy.Dammer@veitusa.com
DAVID TELAR	VERSACON	763-391-5610	bid@versaconline.com
Heath Line	KGM Contractors	218 780 - 9267	heath@kgmcontractors.com

DESIGN DATA

1983 and Current Interim A.A.S.H.T.O.
Design Specifications.

H2O Design Loading

Load Factor Design Method

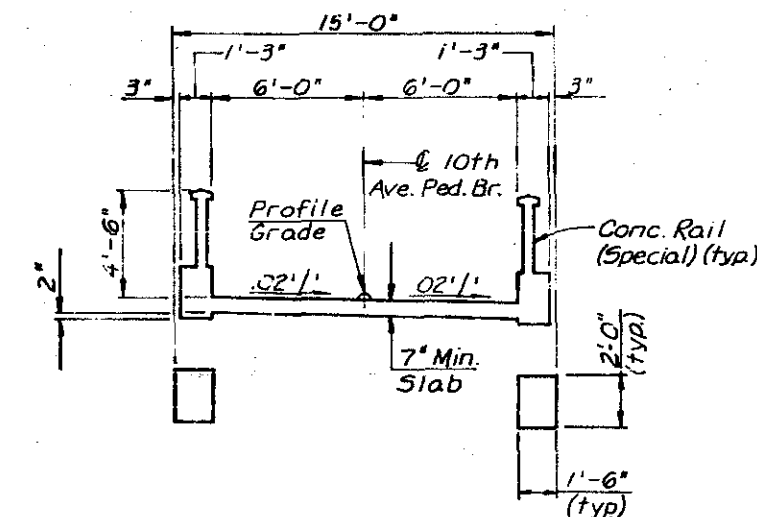
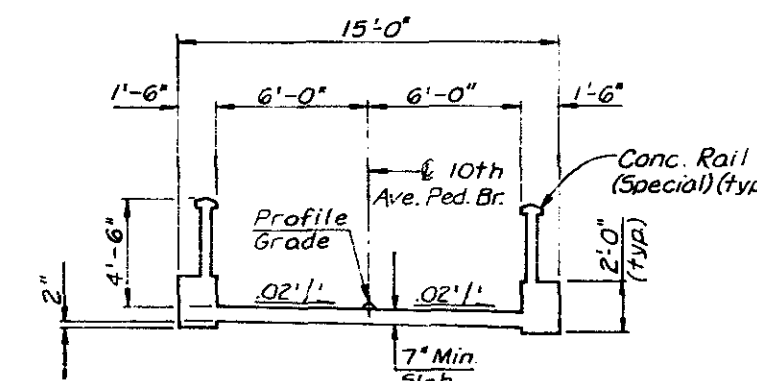
Maximum Allowable Design Stresses:

Reinforced Concrete:

 $f'_c = 4,000$ p.s.i. $n = 8$ $f_y = 60,000$ p.s.i. Reinforcement

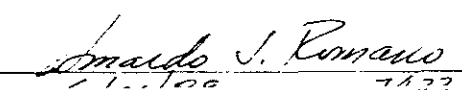
Deck Area 1195 Sq. Ft.

CONSTRUCTION NOTES

The 1988 edition of the Minnesota
Department of Transportation
"Standard Specifications for
Construction" shall govern.The first digit or the first two digits
of each bar mark indicate the bar size.Bars marked with the suffix "E"
shall be epoxy coated.Park Access must be maintained at
all times. See Special Provisions
for Staging Requirements.Wingwalls should not be placed until
after forms are removed from
superstructure to minimize
shrinkage stresses.TYPICAL SECTION
(Near End of Span)5'
SCALETYPICAL SECTION
(At Center of Arch)5'
SCALE

SHEET INDEX

NO.	TITLE
1	General Plan and Elevation
2	Bridge Layout
3	West Abutment
4-5	East Abutment
6-7	Superstructure Details
8	Bill of Reinforcement and Bar Bend Details
9	Concrete Slope Paving
10-11	Standard Details
12	Bridge Survey - Plat
13	Bridge Survey - Plan and Profile
14	Bridge Survey - Utilities

PLANS PREPARED BY
EDWARDS AND KELCEY
MINNEAPOLIS, MINNESOTAI hereby certify that these Plans,
Sheets 1-14, were prepared by me or under
my direct supervision and that I am a
duly registered Professional Engineer
under the laws of the State of Minnesota.

 Date 2/21/89 Reg. No. 7433
TRUNK HIGHWAY NO. 35
MINNESOTA DEPARTMENT
OF TRANSPORTATIONBRIDGE NO. 69804
GENERAL PLAN & ELEVATIONPEDESTRIAN BRIDGE OVER
PROPOSED EXCURSION TRACKS
0.8 MILES NE. OF JCT. TH. 35
AND LAKE AVE. (IN DULUTH)
75' CONCRETE ARCH
MINNESOTA SUPERSTRUCTURE ID NO. 112

SEC. 23 TWP. 50N R14W

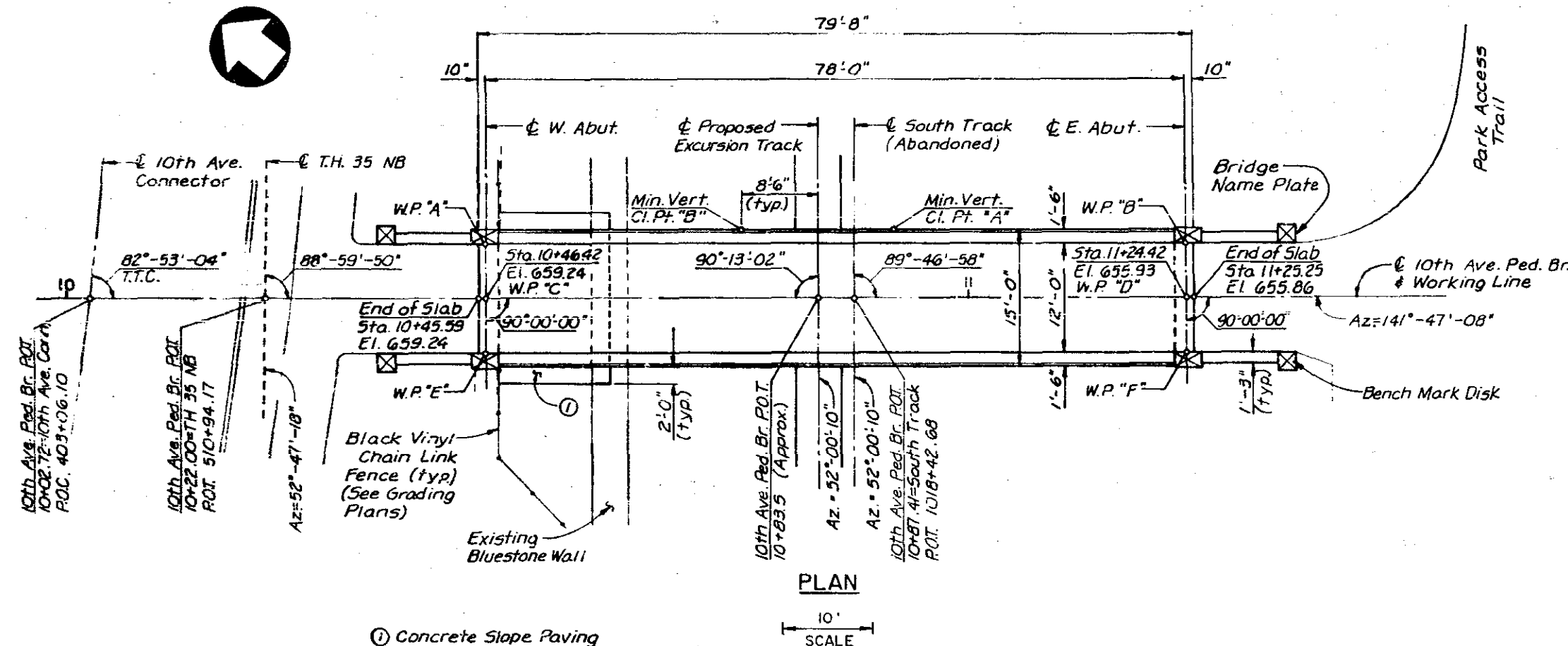
APPROVED: 2-18-89 ST. LOUIS COUNTY



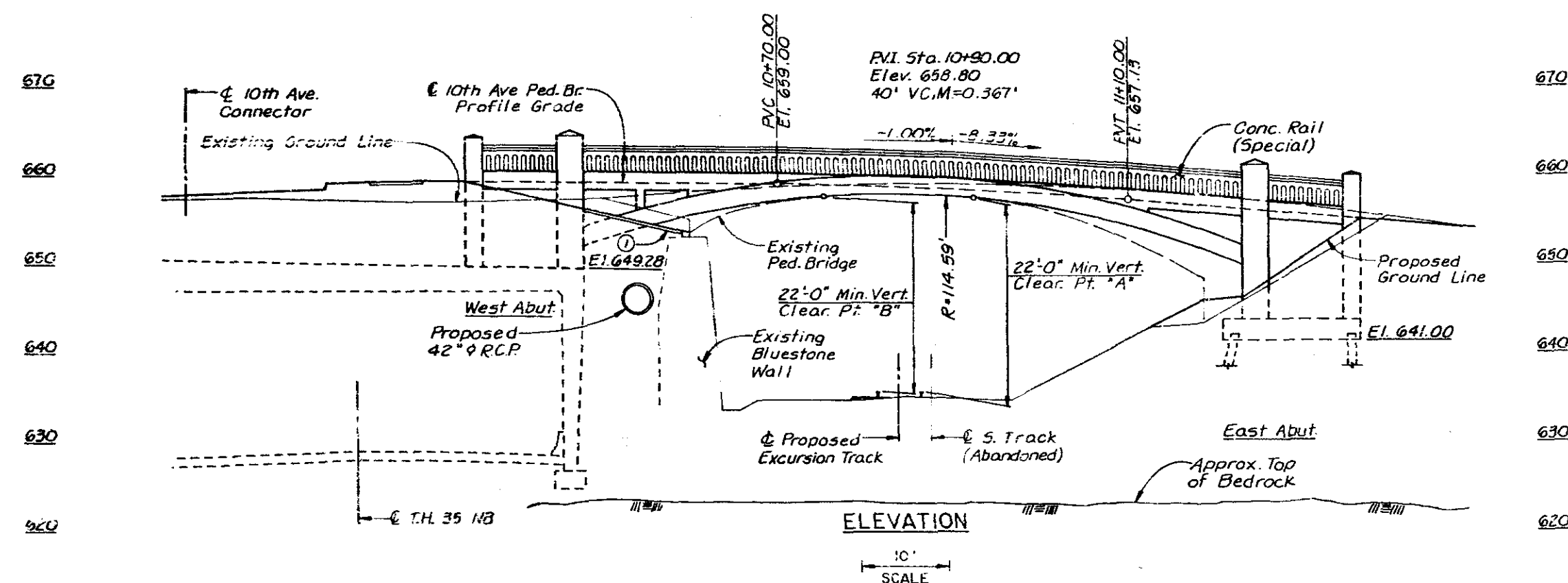
 BRIDGE ENGINEER DEPUTY DIVISION DIRECTOR

DRAWN BY: DJR CHECKED BY: DRS IN CHARGE OF: JTW

SHEET 1 OF 14 SHEETS 69804



PLAN

10'
SCALE

ELEVATION

10'
SCALE

SCHEDULE OF QUANTITIES FOR BRIDGE 69804

ITEM NO.	2401.501	2401.502	2401.503	2401.504	2401.505	2401.506	2401.507	2401.508
ITEM	STRUCTURE CONCRETE (11A43)	STRUCTURE CONCRETE (13Y43)	TYPE SPECIAL RAIL CONC (3X46A)	REINFORCE- MENT BARS	REINFORCE- MENT BARS (EPOXY COATED)	STRUCTURE EXCAVATION	SPECIAL SURFACE FINISH (COLOR SYSTEM)	PIPE RAILING
UNIT	CU. YD.	CU. YD.	LIN. FT.	POUND	POUND	LUMP SUM	SQ. FT.	LIN. FT.
QUANTITY	27 (P)	110 (P)	205 (P)	1780 (P)	31430 (P)	1	5770 (P)	205
ITEM NO.	2514.501	2452.510	2452.511	2452.512	2452.513	2452.514	2452.515	2452.516
ITEM	SPECIAL CONCRETE	STEEL H-PILE	STEEL H-PILE	STEEL H-TEST PILE 30' FT	PILE TIP PROTECTION	DRAINAGE SYSTEM	TYPE B910	LUMP SUM
UNIT	CU. YD.	DRIVEN 10"	DELIVERED 10"	LONG 10"	10"	TYPE B910	LUMP SUM	LUMP SUM
QUANTITY	28 (P)	160	160	1	9	1	1	1

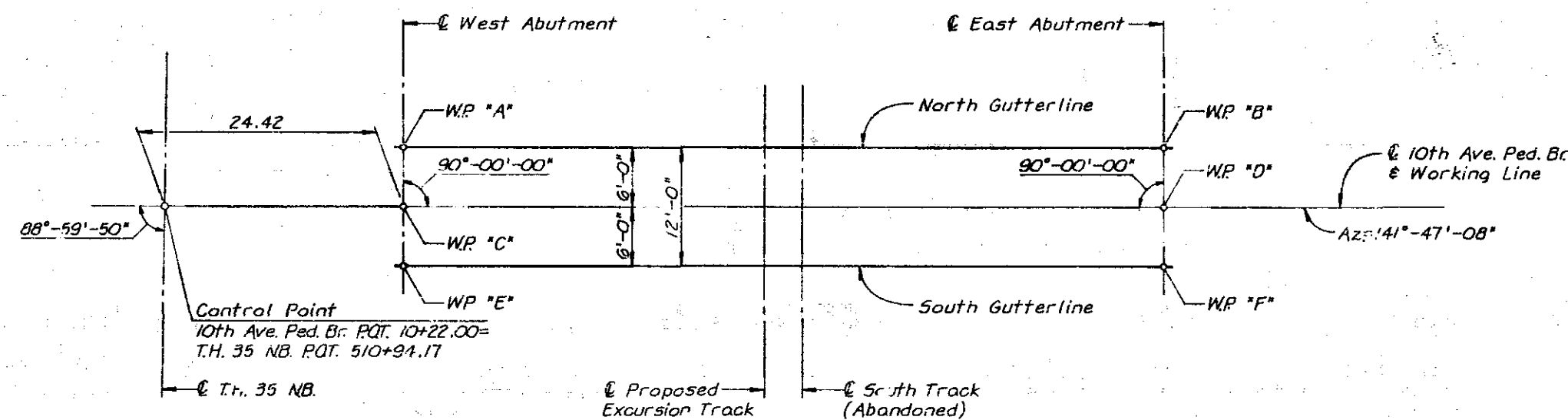
AREA NO. 15

JOB NO. 466

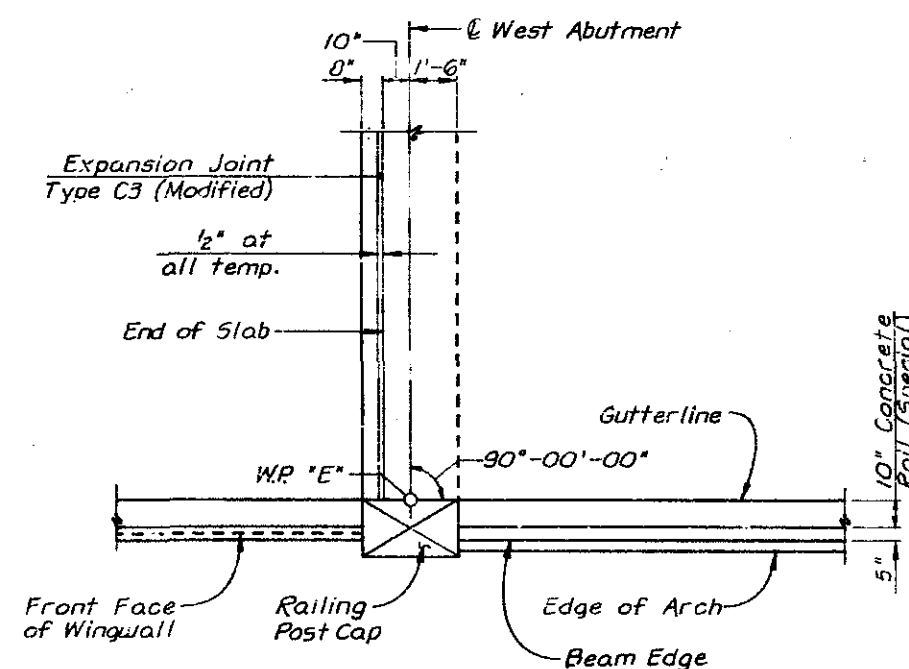
REVIEWED BY R.J. MILLER

DESIGN UNIT

State Proj. No. 6982-69804 (TH. 35-396)



WORKING POINT LAYOUT



SOUTHWEST CORNER
(All other corners similar)

NOTES:

All distances shown are straight line horizontal distances measured in feet.
All Coordinate values shown are project coordinates defined in feet.

DIMENSIONS BETWEEN WORKING POINTS								TOP OF ROADWAY ELEVATION	W.P. COORDINATE TABLE			POINT	FIELD POINT NUMBERS
POINT	STATION	A	B	C	D	E	F		COORDINATES				
									NORTH	EAST			
A	10+46.42							659.36	49797.56	254363.25	A		
B	11+24.42	78.00						656.05	49736.28	254411.50	B		
C	10+46.42	6.00						659.24	49793.85	254358.53	C		
D	11+24.42	78.23	6.00	78.00				655.93	49732.57	254406.78	D		
E	10+46.42		78.92	6.00				659.12	49790.14	254353.82	E		
F	11+24.42	78.92		78.23	6.00	78.00		655.81	49728.86	254402.07	F		

PLANS PREPARED BY EDWARDS AND KELCEY MINNEAPOLIS, MINNESOTA		
MINNESOTA DEPARTMENT OF TRANSPORTATION		
BRIDGE NO. 69804		
BRIDGE LAYOUT		
APPROVED: 7-12-89		
DRAWN BY: DJR	CHECKED BY: DRS	IN CHARGE OF: JTW
SHEET 2	OF 14	SHEETS 69804

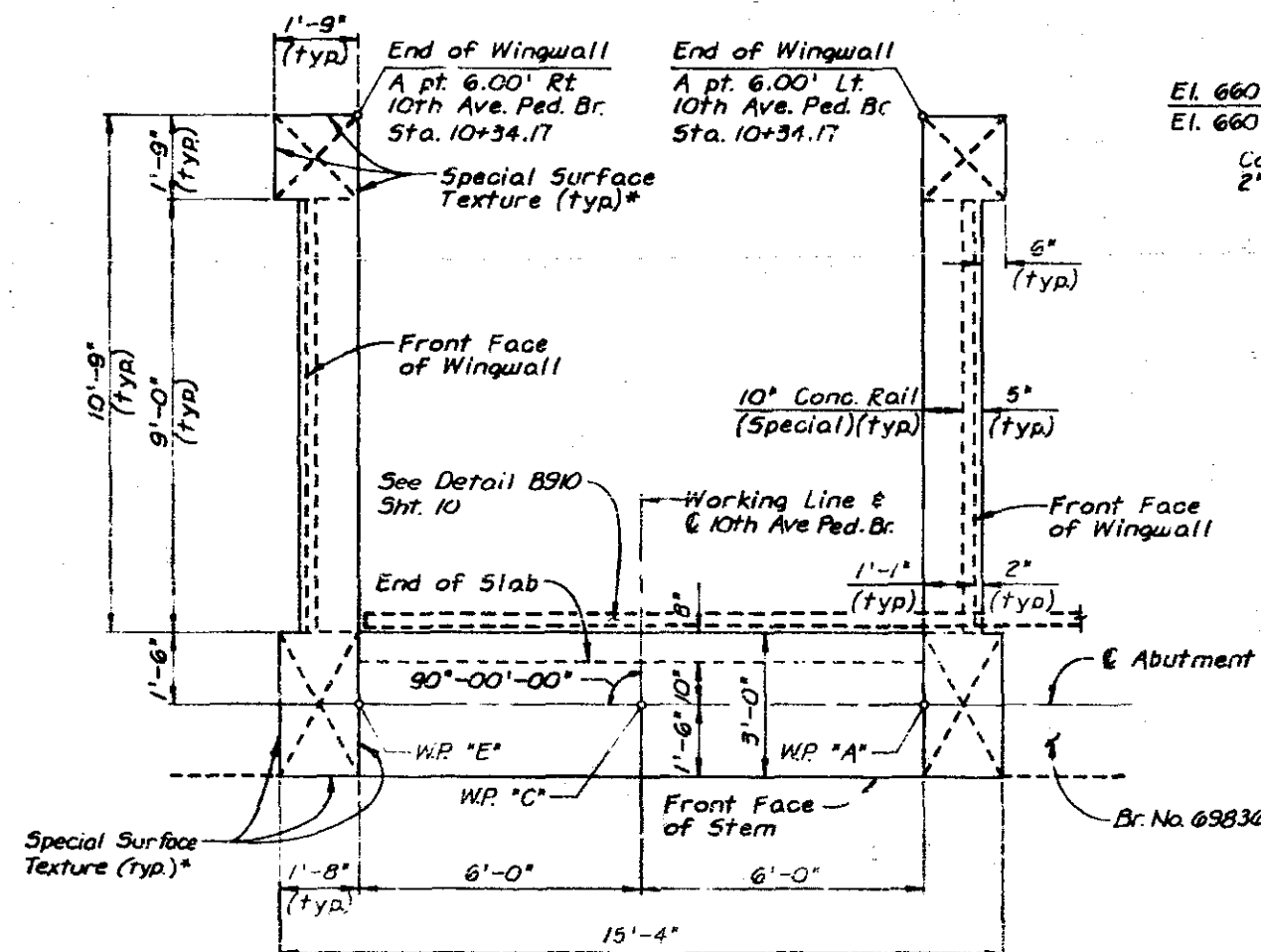


SUMMARY OF QUANTITIES FOR WEST ABUTMENT

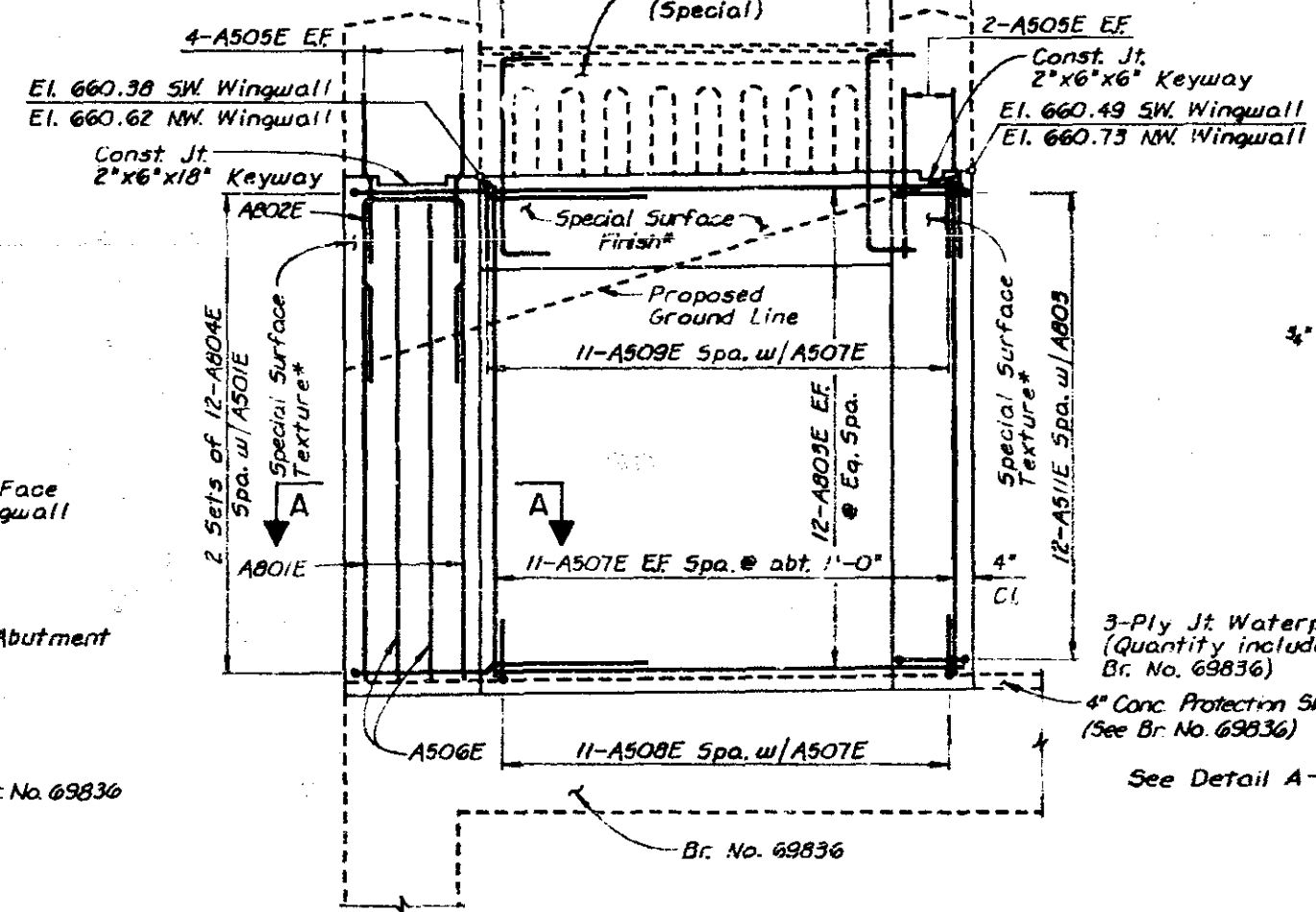
Structure Concrete (3Y43)	28	Cu. Yd.
Reinforcement Bars (Epoxy Coated)	7370	Pound
① Special Surface Finish (Color System)	290	Sq. Ft.
① Special Surface Texture	160	Sq. Ft.

① See Special Provisions

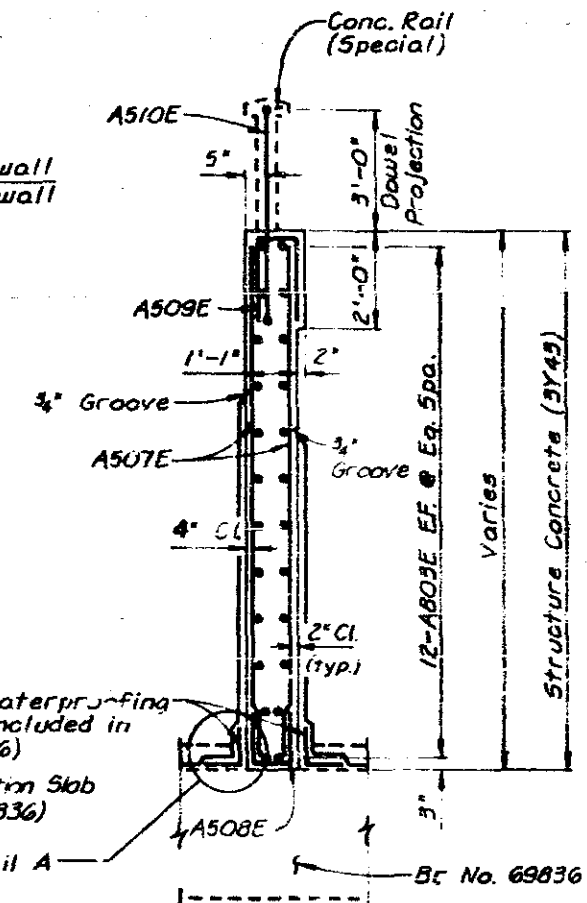
COMPUTED SOIL PRESSURE K/SQ. FT.		
D.L. + E.P.	LIVE LOAD	DESIGN LOAD
3.8	1.6	5.4



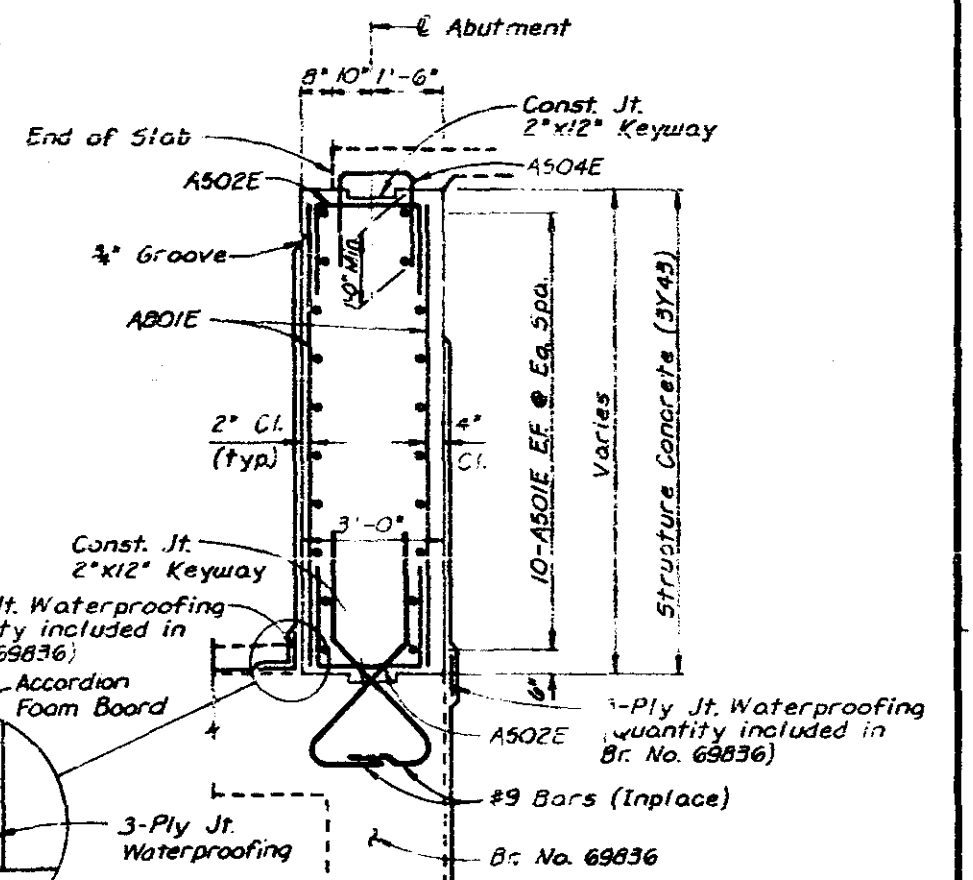
PLAN



WINGWALL ELEVATION



TYPICAL WINGWALL SECTION

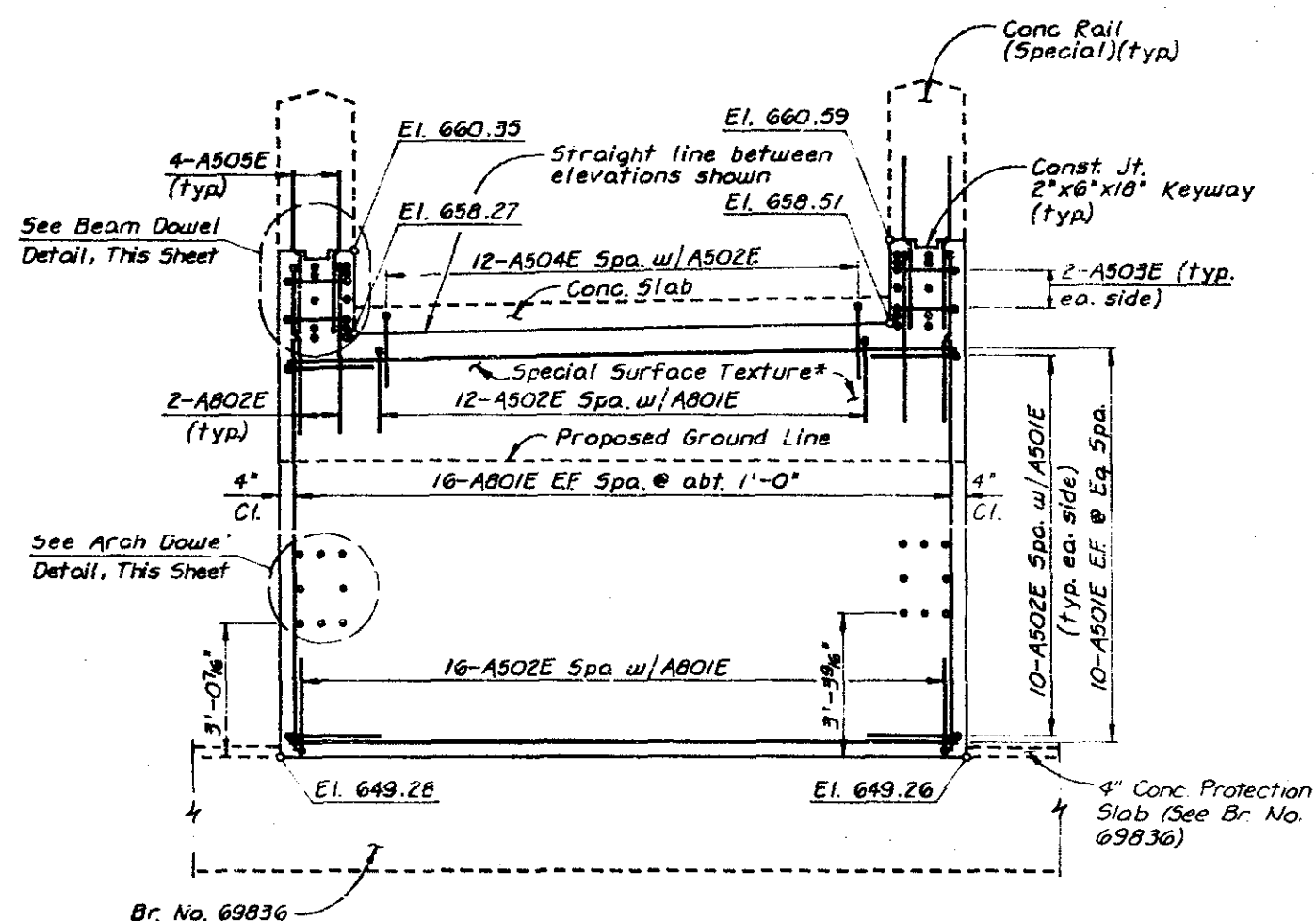


ABUTMENT SECTION
(Located Between Rail Posts)

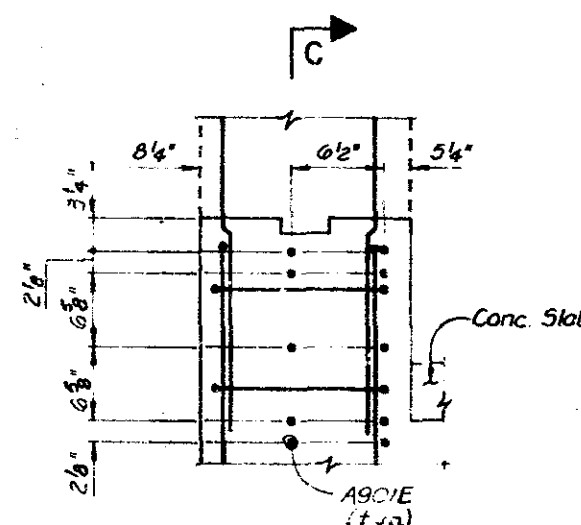
DETAIL A
(For Waterproofing Details &
Quantities see Br. No. 69836)

NOTES:

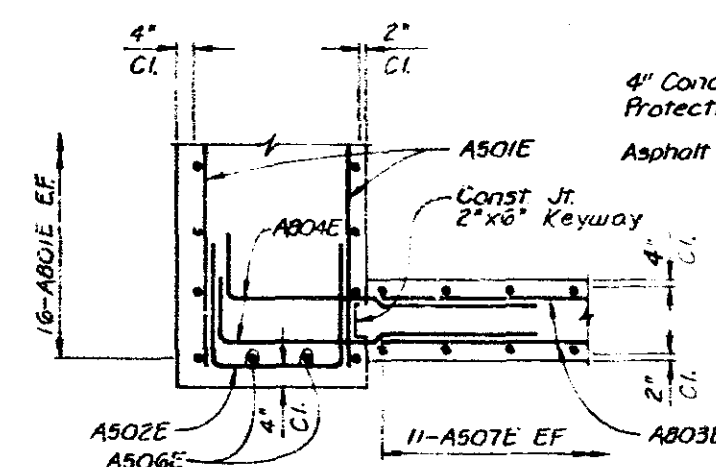
- For Bill of Reinforcement, see Sheet 8.
- For Bar Bend Details, see Sheet 8.
- For Surface Treatment Details and Notes see Sheet 7.
- For Drainage Details, see Sheet 10.
- For Waterproofing Details and Quantities see Br. No. 69836.
- 1/2" Groove is located 1' below ground line, see Waterproofing Details, Br. No. 69836.
- Contractor must repair any punctures in the Membrane Waterproofing, see Special Provisions.



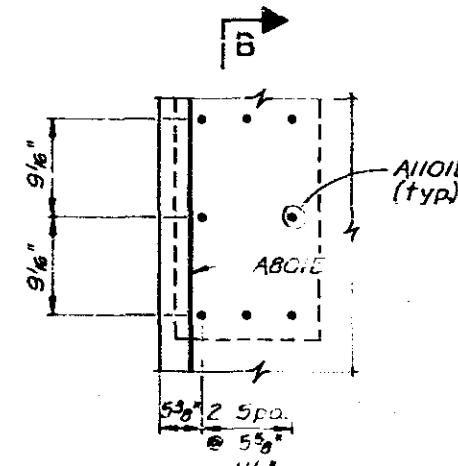
ELEVATION



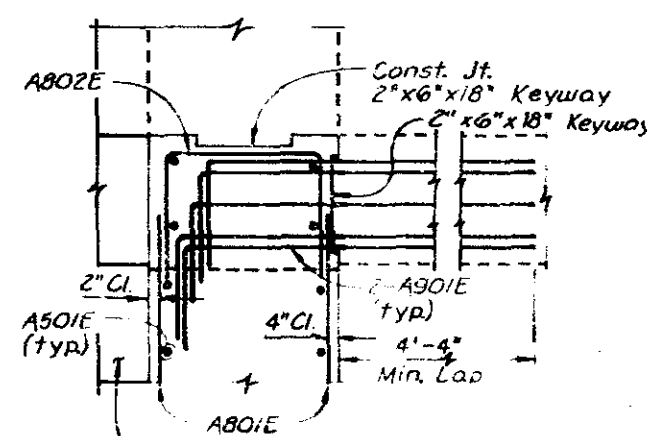
BEAM DOWEL DETAIL



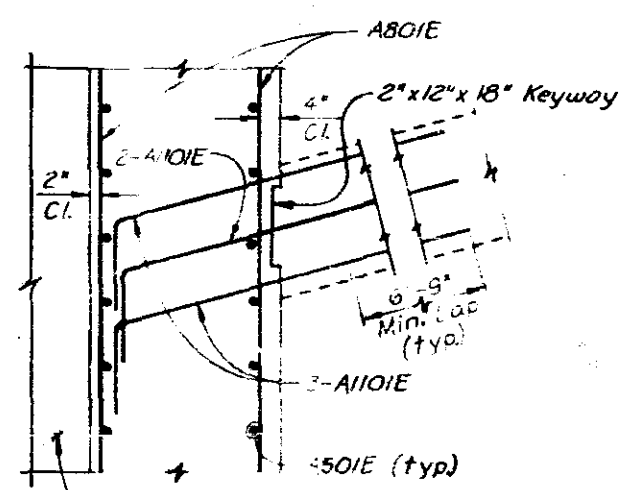
SECTION A-A



ARCH DOWEL DETAIL



SECTION C-C



SECTION B-B

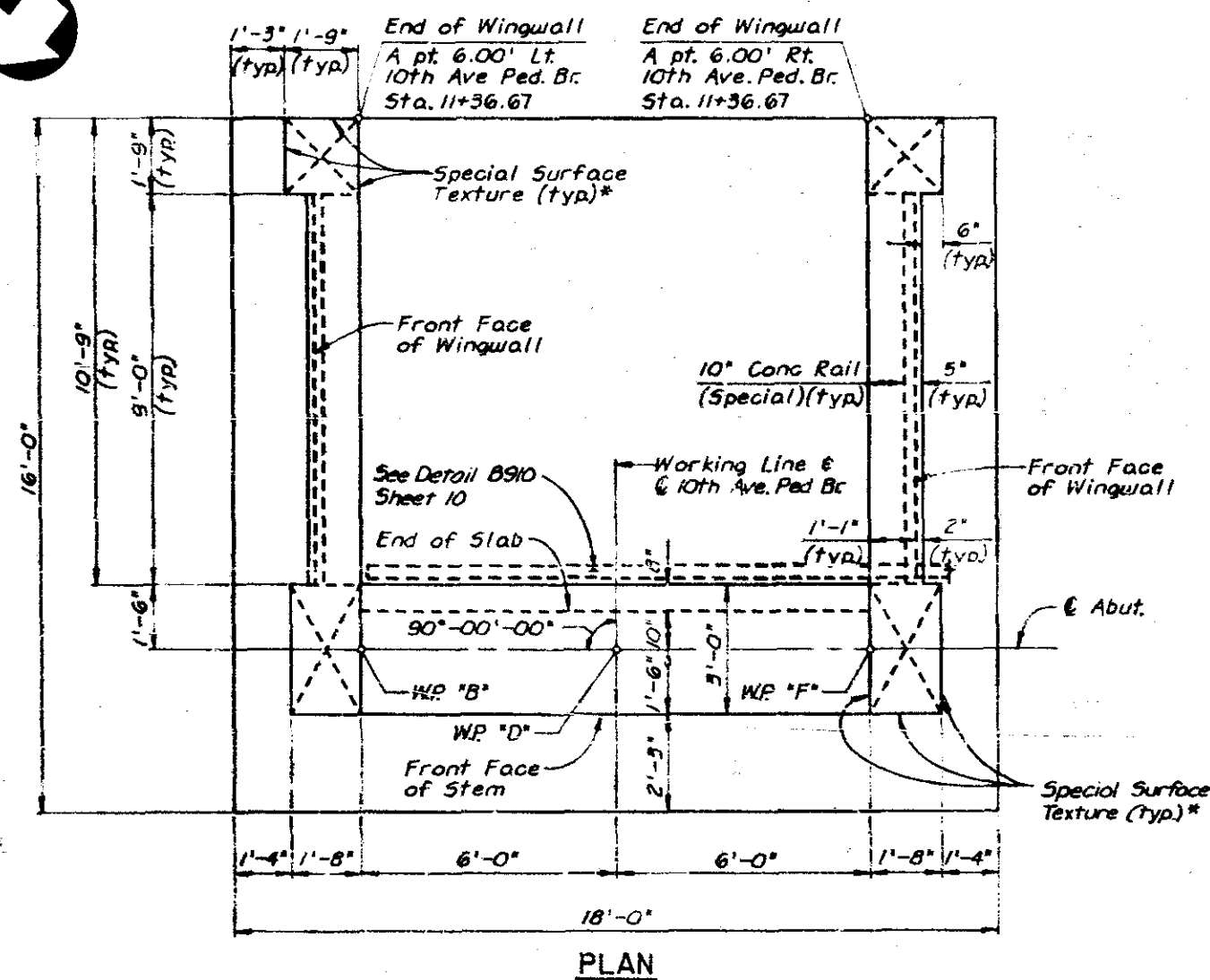
PLANS PREPARED BY
EDWARDS AND KELCEY
MINNEAPOLIS, MINNESOTA

MINNESOTA DEPARTMENT
OF TRANSPORTATION

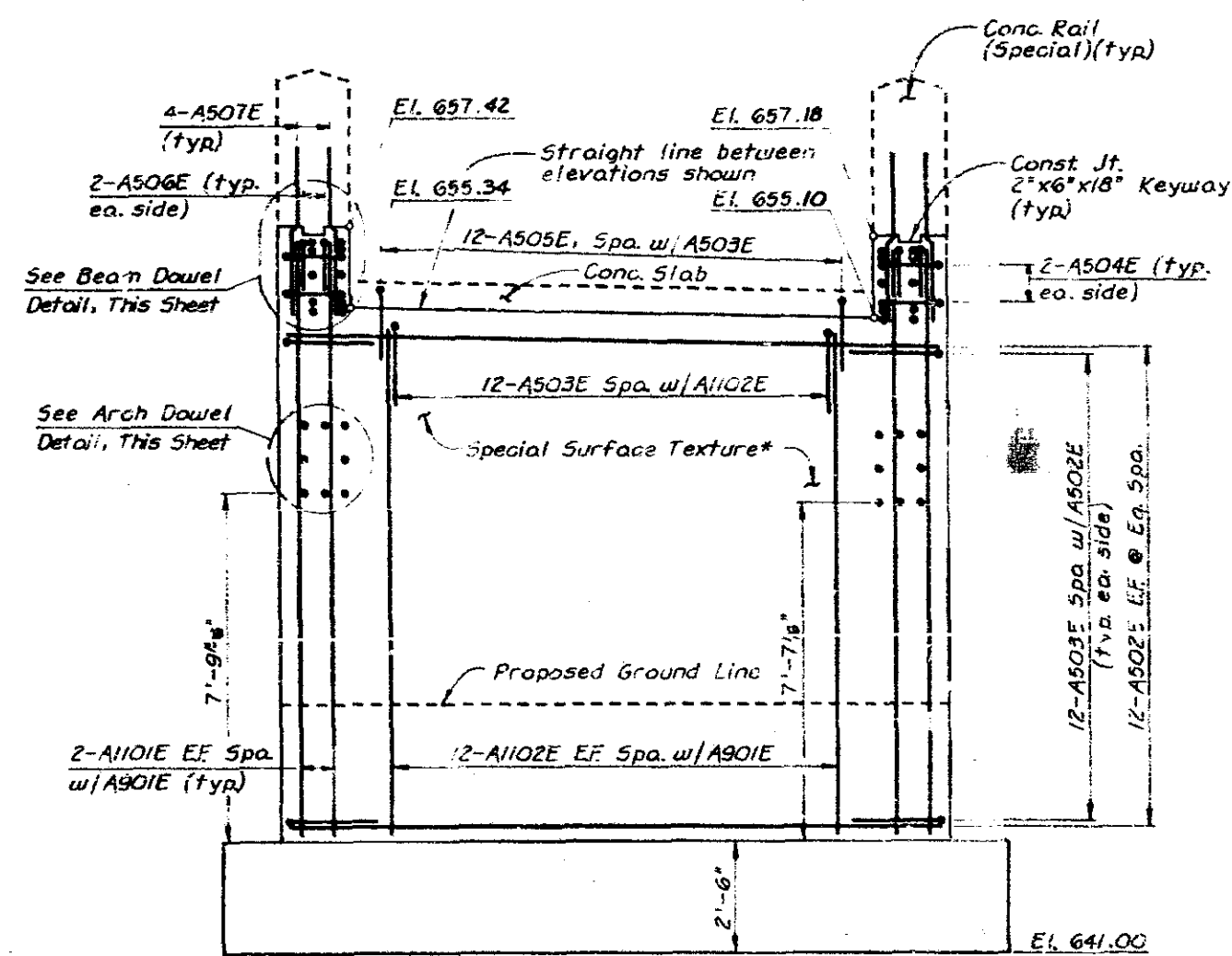
BRIDGE NO. 69804

WEST ABUTMENT

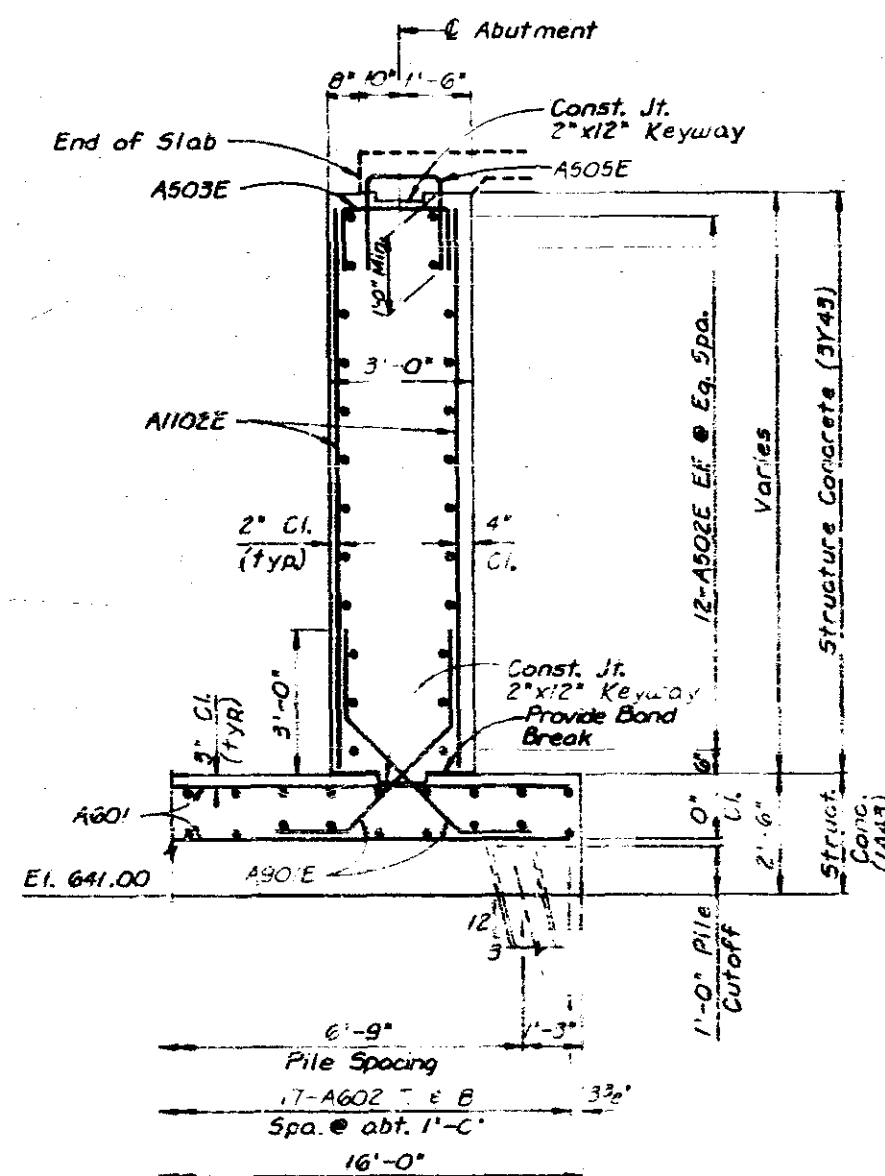
APPROVED 7-12-89
DRAWN BY S43 CHECKED BY DRS IN CHARGE OF JTW
SHEET 3 OF 14 SHEETS 69804



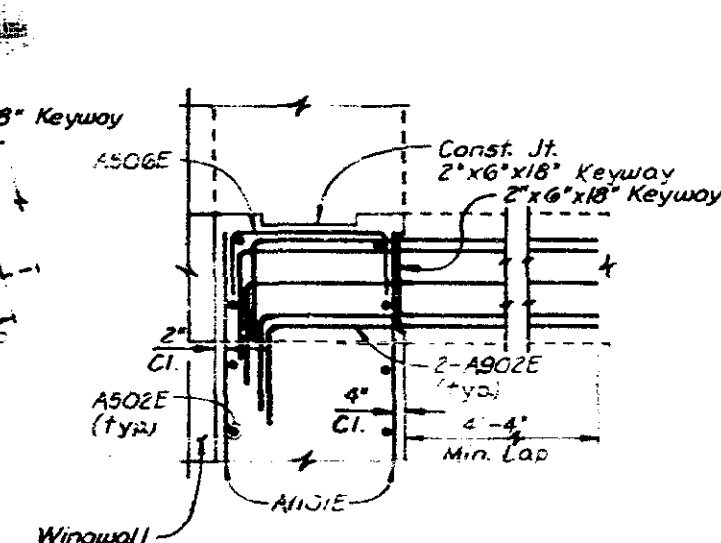
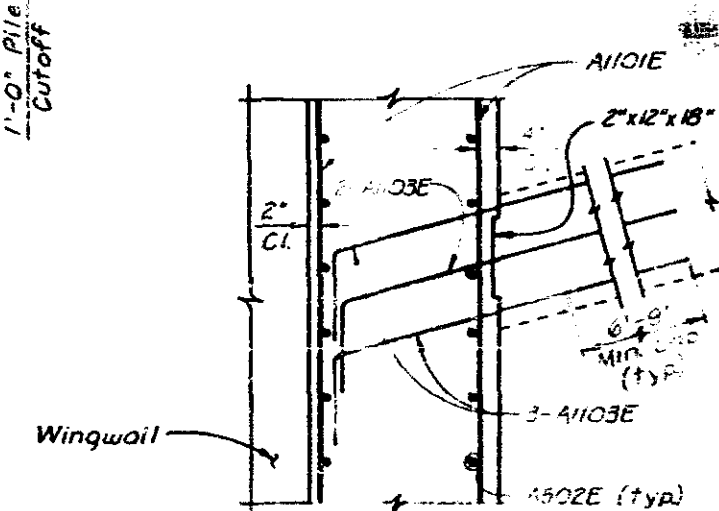
* See Special Provisions.



ELEVATION

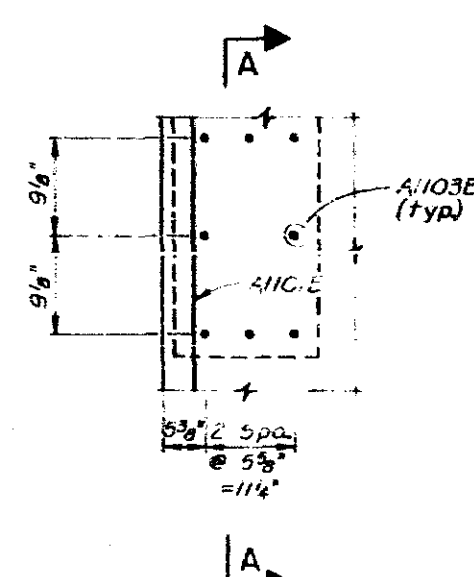


ABUTMENT SECTION
(Located between Rail Posts)

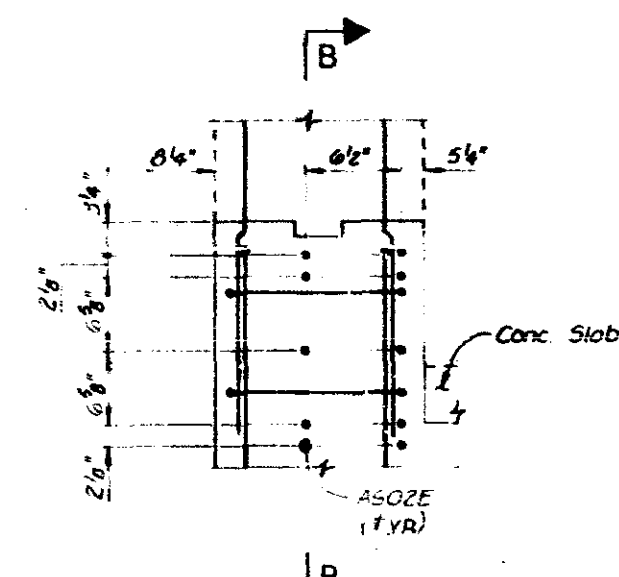


SECTION A-A

SECTION B-B



ARCH DOWEL DETAIL



BEAM DOWEL DETAIL

SUMMARY OF QUANTITIES FOR EAST ABUTMENT

Structure Concrete (1A43)	27	Cu. Yd.
Structure Concrete (3Y43)	34	Cu. Yd.
Structure Excavation	130	Cu. Yd.
Reinforcement Bars	1780	Pound
Reinforcement Bars (Epoxy Coated)	8400	Pound
Steel H-Piling Driven 10'	160	Lin. Ft.
Steel H-Piling Delivered 10'	160	Lin. Ft.
Steel H-Test Pile 30' Long 10'	1	Each
Pile Tip Protection, 10'	9	Each
Special Surface Finish (Color System)	510	Sq. Ft.
Special Surface Texture	510	Sq. Ft.

- ① Computed Quantity for Informational Purposes Only.
- ② Does not include test piles.
- ③ Pile Tip Protection shall be capable of penetrating sloping rock surface.
- ④ See Special Provisions.

NOTES:

For Pile Notes & Pile Schedule, see Sht. 5.
For Abutment Notes, see Sheet 3.

PLANS PREPARED BY
EDWARDS AND KELCEY
MINNEAPOLIS, MINNESOTA

MINNESOTA DEPARTMENT
OF TRANSPORTATION

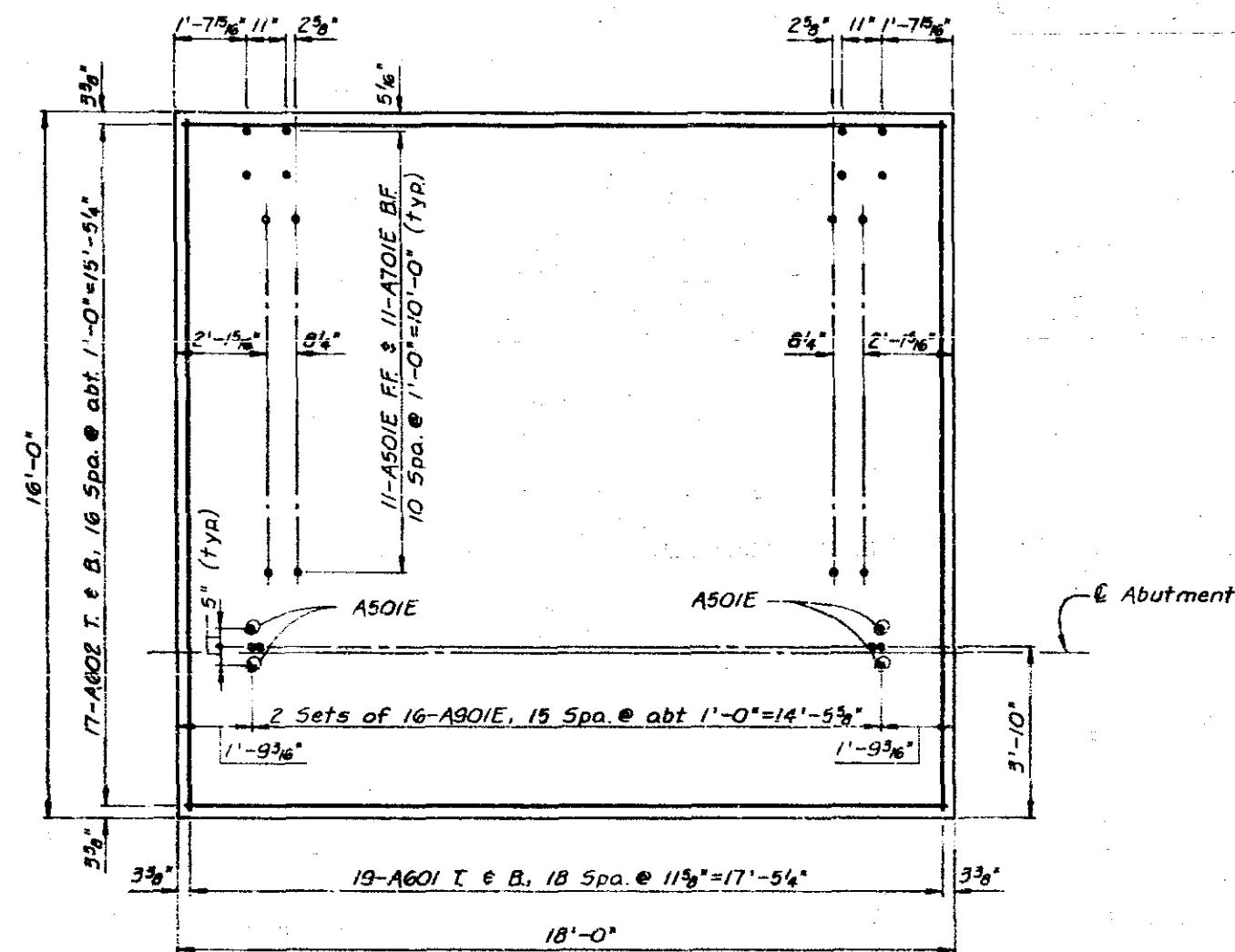
BRIDGE NO. 69804

EAST ABUTMENT
(SHEET 1 OF 2)

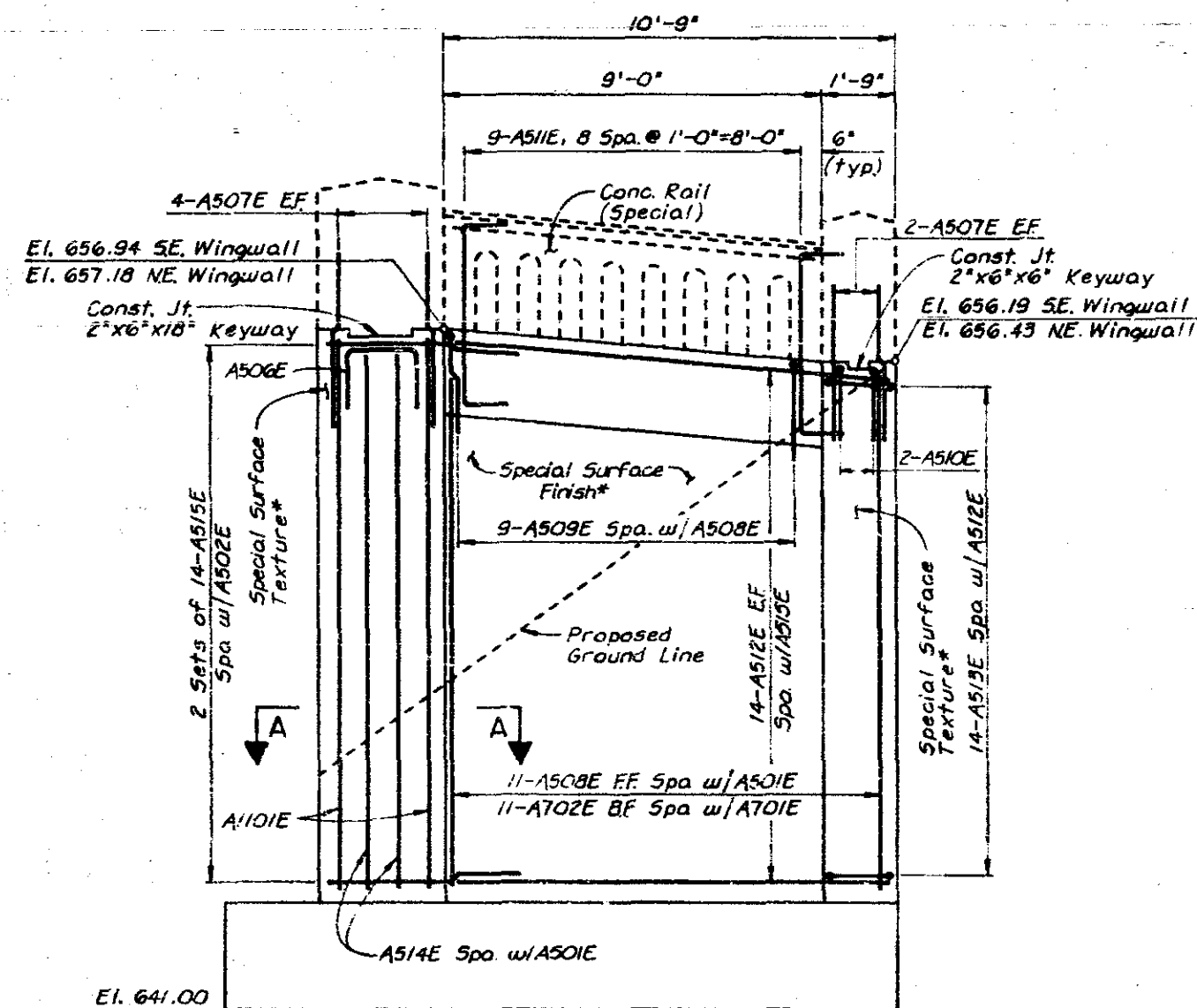
APPROVED 7-12-89

DRAWN BY SAS CHECKED BY DRS IN CHARGE OF JTW

SHEET 4 OF 14 SHEETS 69804

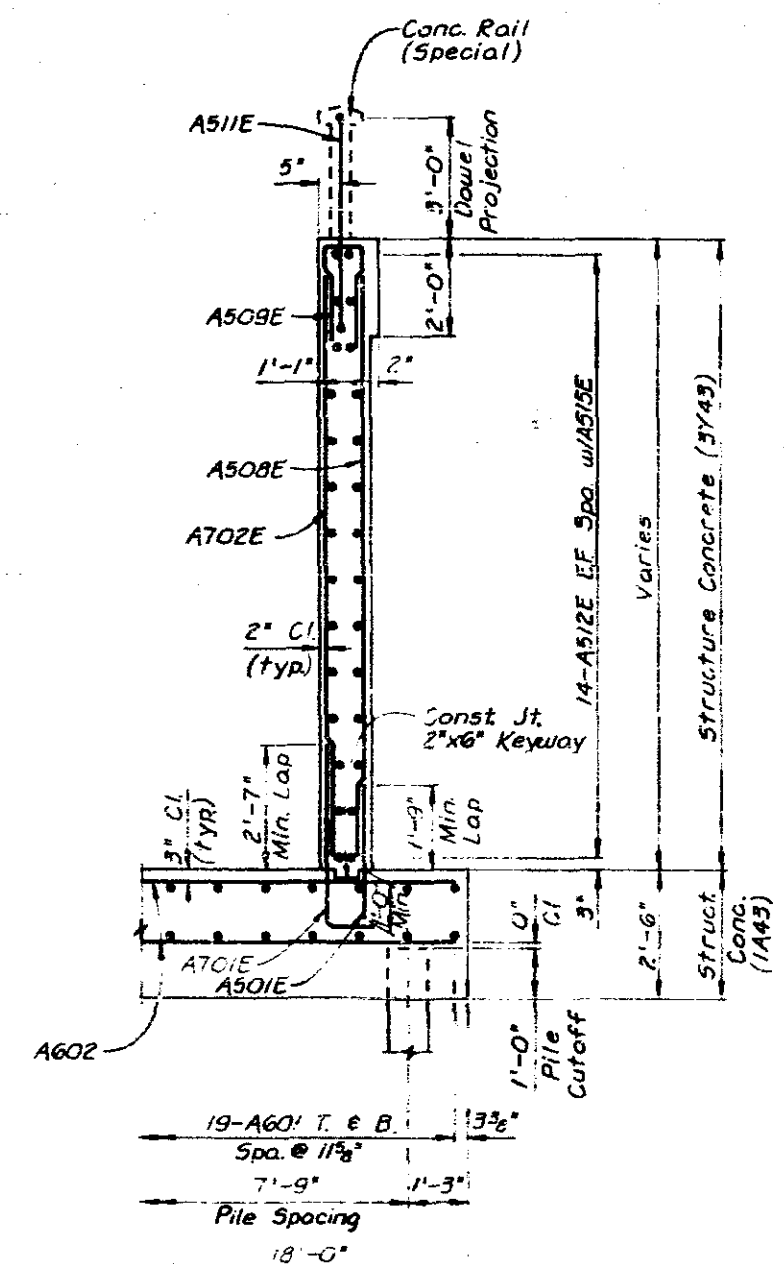


FOOTING REINFORCEMENT

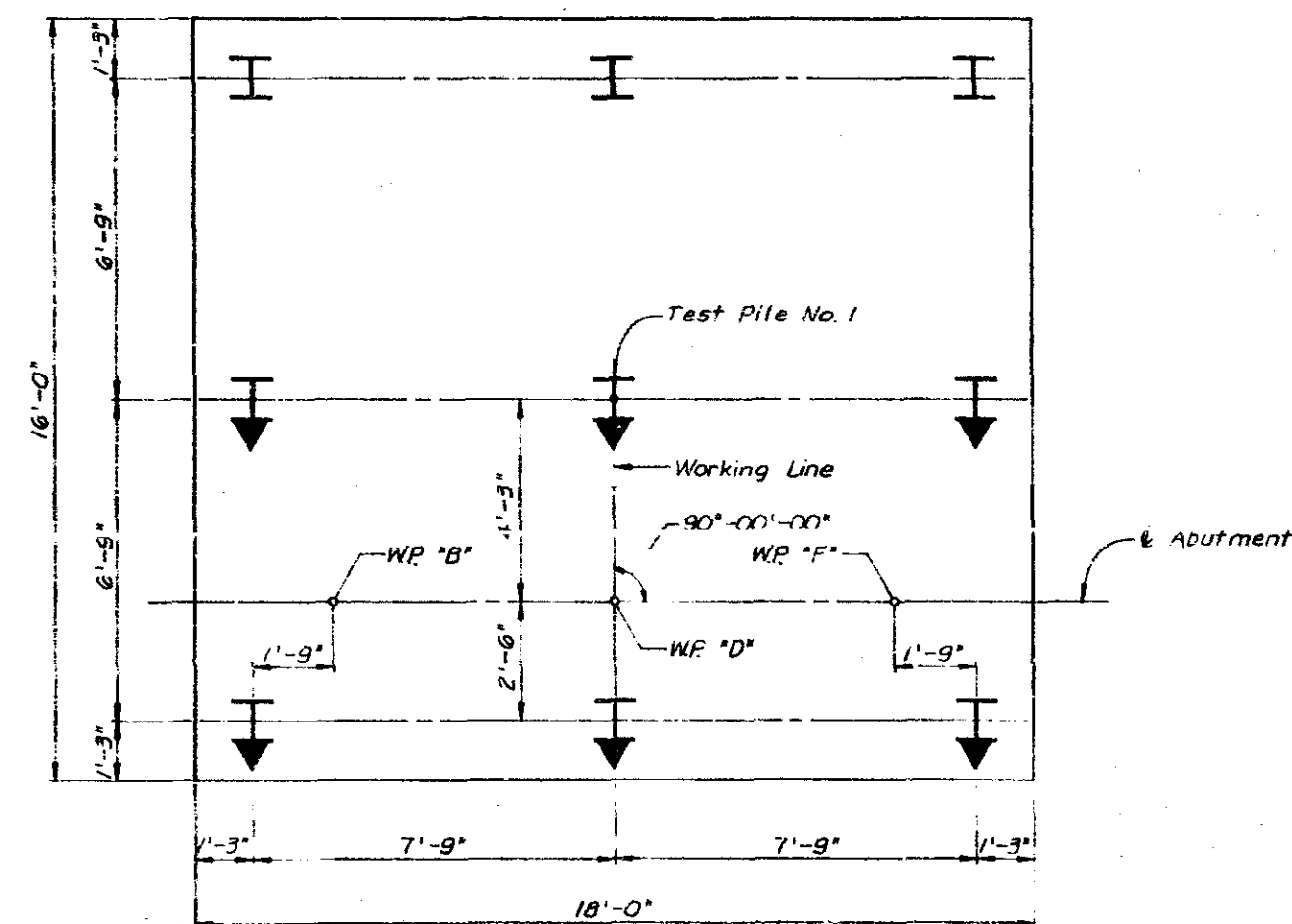


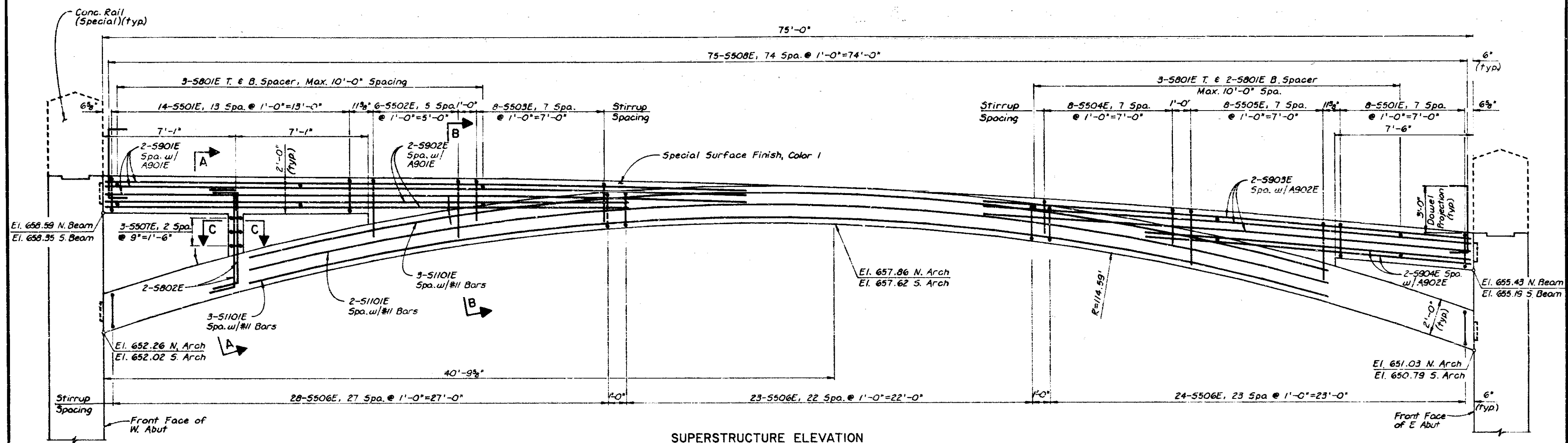
WINGWALL ELEVATION

* See Special Provisions.

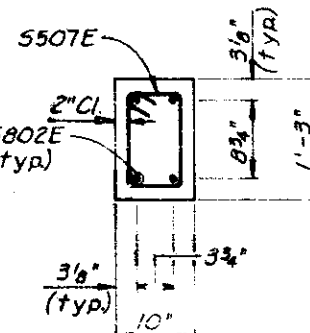
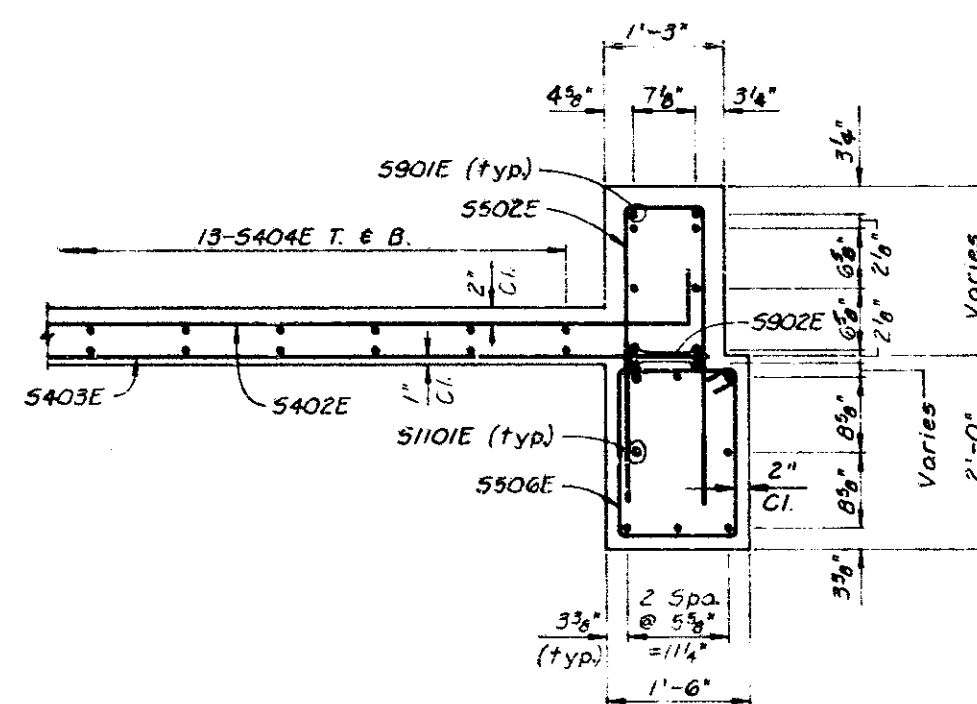
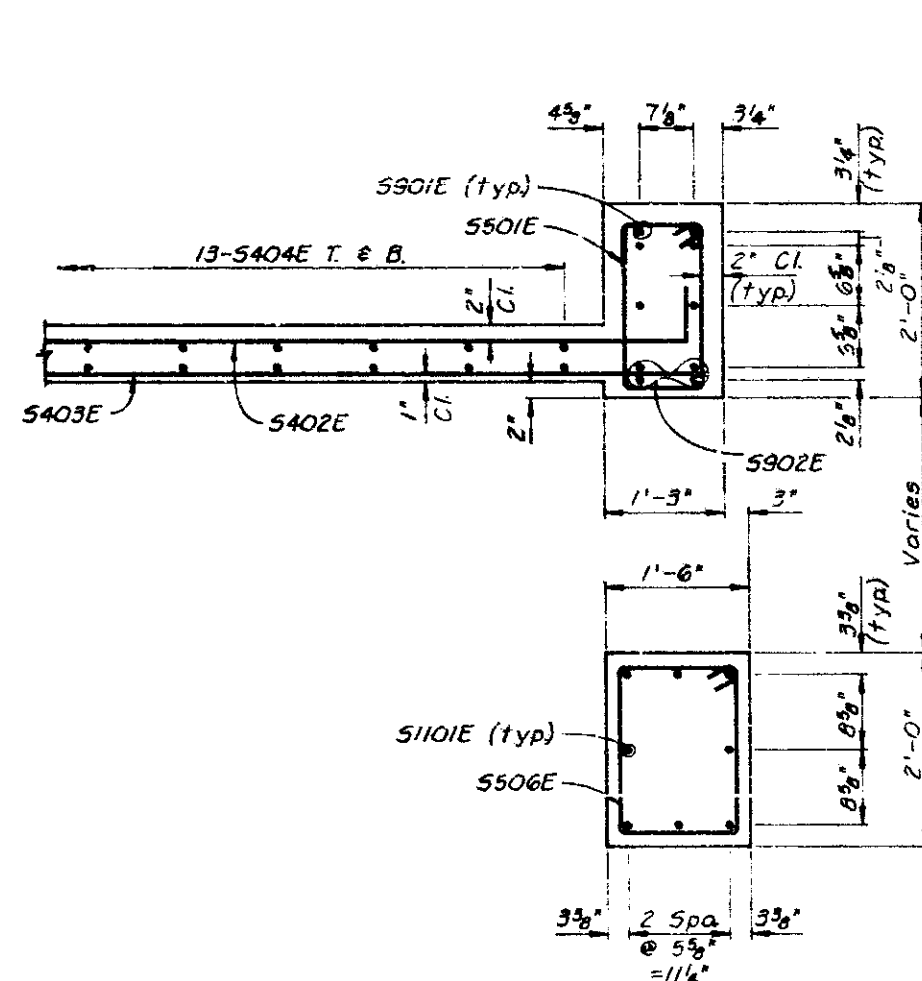


TYPICAL WINGWALL SECTION

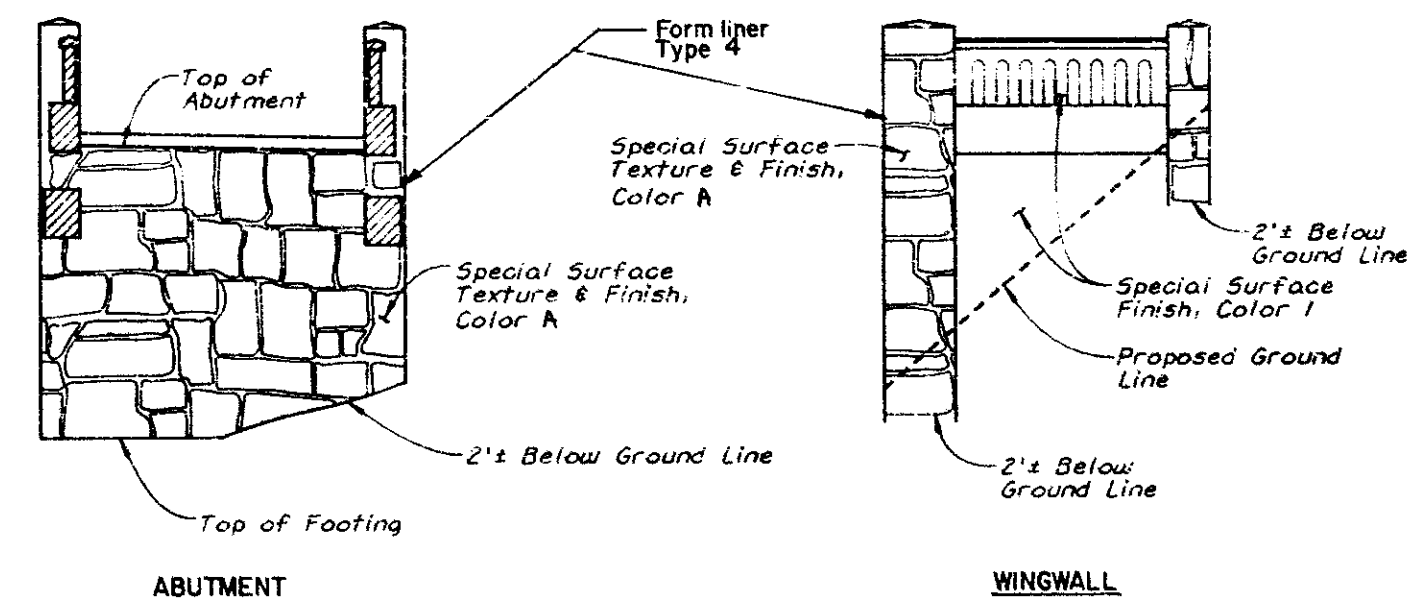




SUPERSTRUCTURE ELEVATION



SECTION C-C



SPECIAL SURFACE TREATMENT

① COLOR 1 SHALL BE LIGHT TONE, COLOR A SHALL MATCH EXISTING BLUESTONE WALL.

SPECIAL SURFACE FINISH, SQ. FT. ①			
LOCATION	COLOR 1	COLOR A	TOTAL
W. ABUT.	130	160	290
E. ABUT.	200	310	510
SUPERSTRUCTURE	4800	170	4970
TOTAL	5130	640	5770

NOTES:

Special Surface Finish, Color A will be used with Special Surface Texture.

Special Surface Finish, Color 1 will be used on remaining exposed portions of bridge.

See Special Provisions for Form Liner Specifications and Special Surface Finishes.

For Superstructure Notes, see Sheet 6.

PLANS PREPARED BY
EDWARDS AND KELCEY
MINNEAPOLIS, MINNESOTA

MINNESOTA DEPARTMENT
OF TRANSPORTATION

BRIDGE NO. 69804

SUPERSTRUCTURE
DETAILS
(SHEET 2 OF 2)

APPROVED: 7-12-99
DRAWN BY: S43 CHECKED BY: DR5 IN CHARGE OF: JTW
SHEET 7 OF 14 SHEETS 69804

ELEVATION

SECTION AT JOINT

SECTION D - D



3/8" dia

Each pile tip reinforcement, will be paid for in amount equal to 5 linear feet of piling delivered.

Pile tip shall be reinforced only when directed by the Engineer.

SECTION C - C

DETAIL OF PILE TIP REINFORCEMENT

100% BUTT WELDED PILE SPLICE

NOTES:

A. W. S. Type E7016 or E7018 (low-hydrogen) electrodes shall be used for 100% butt welded splices.

A. W. S. Type E6010, E6011 electrodes, or E7016 or E7018 (low-hydrogen) electrodes, shall be used for the alternate plate type pile splice.

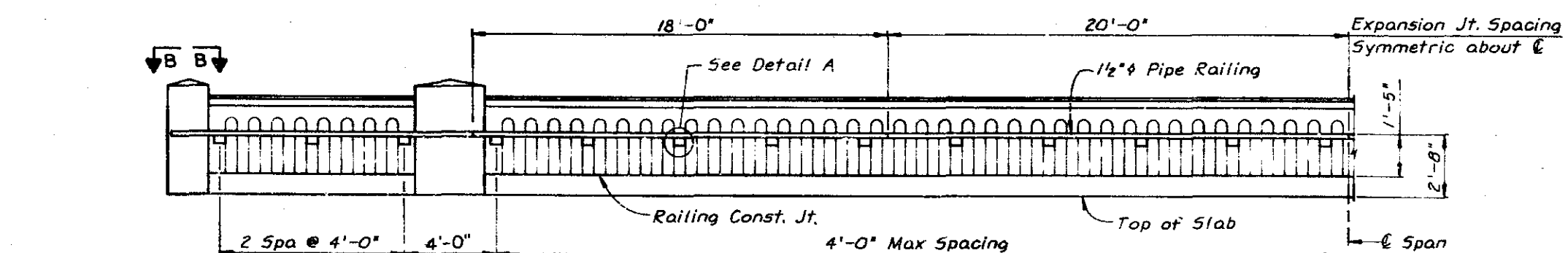
Low-hydrogen electrodes shall be supplied in hermetically (air-tight) sealed containers.

Low-hydrogen electrodes shall be stored in holding ovens at a temperature of not less than 250° F.

Low-hydrogen electrodes shall be placed in a holding oven for at least 8 hours, after having been exposed to the atmosphere for more than 2 hours.

Any type electrode which has become wet, soiled, or damaged shall not be used.

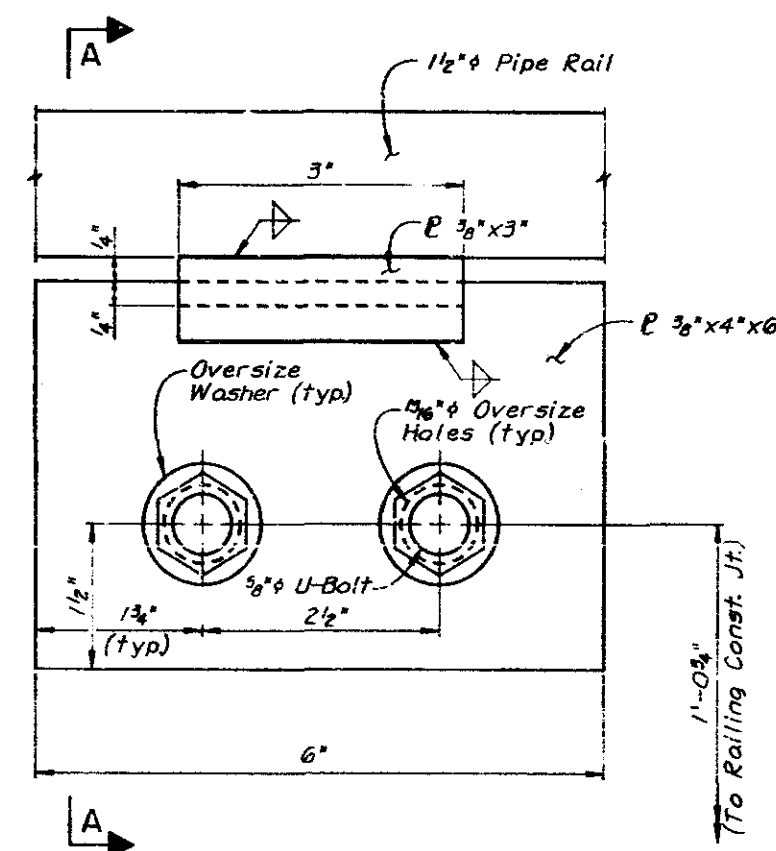
Welding shall not be done when the ambient temperature is lower than 0° F. or when the pile is wet or exposed to falling rain or snow. When the pile metal temperature is below 32° F., the pile metal in the area of the weld shall be heated to a minimum temperature of 70° F. and maintained at this temperature during welding.



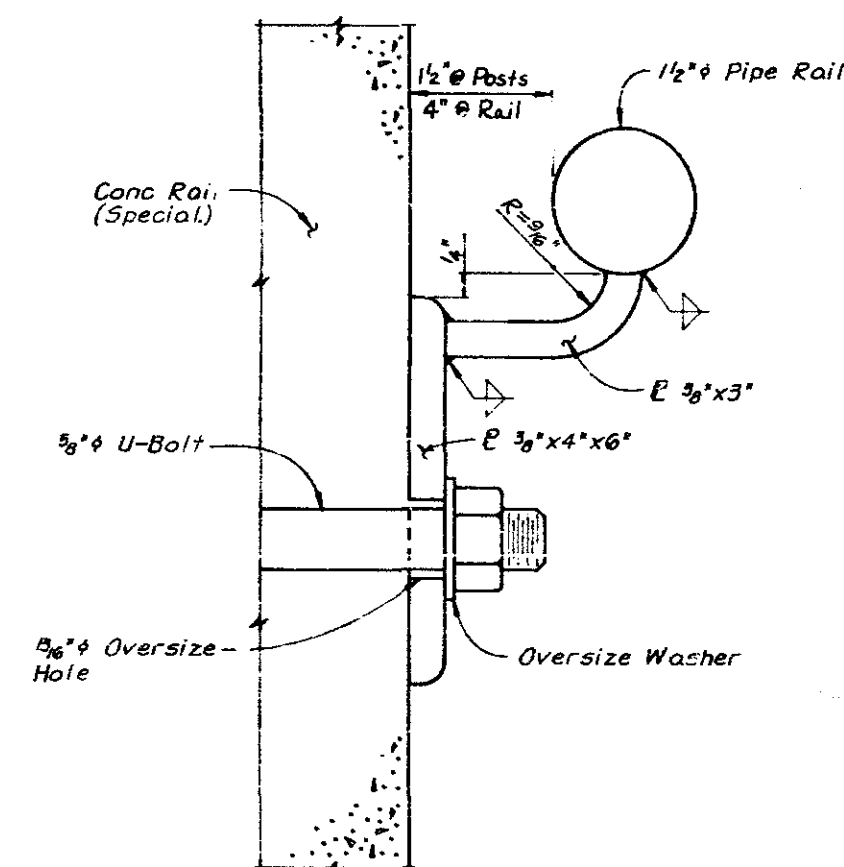
ELEVATION
(Half Span Shown, Other Side Similar)



Part Section B-B



DETAIL A



SECTION A-A

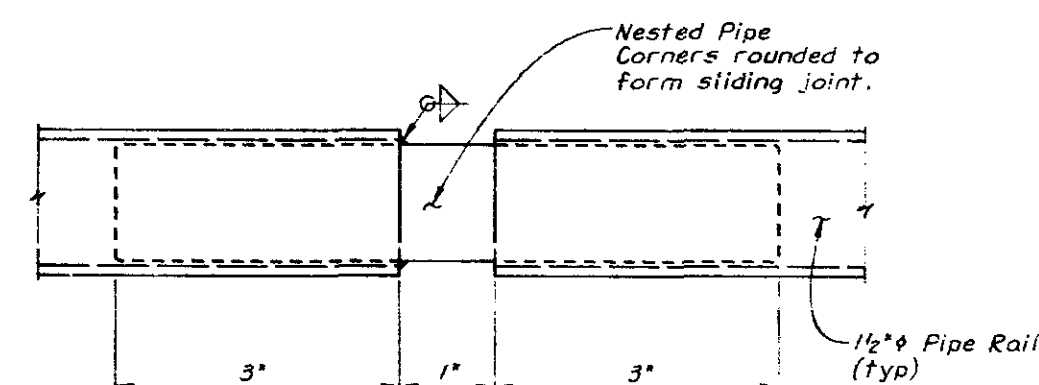
QUANTITIES FOR HAND RAIL	
<i>1 1/2" Pipe Rail</i>	<i>205 Lin. Ft.</i>

NOTES:

Expansion Joint and Anchorage Spacings are measured horizontally.

See Special Provisions for handrail specifications and finish.

Pipe Rail and all connections to be paid for as Item No. 2402.585 "Pipe Railing".



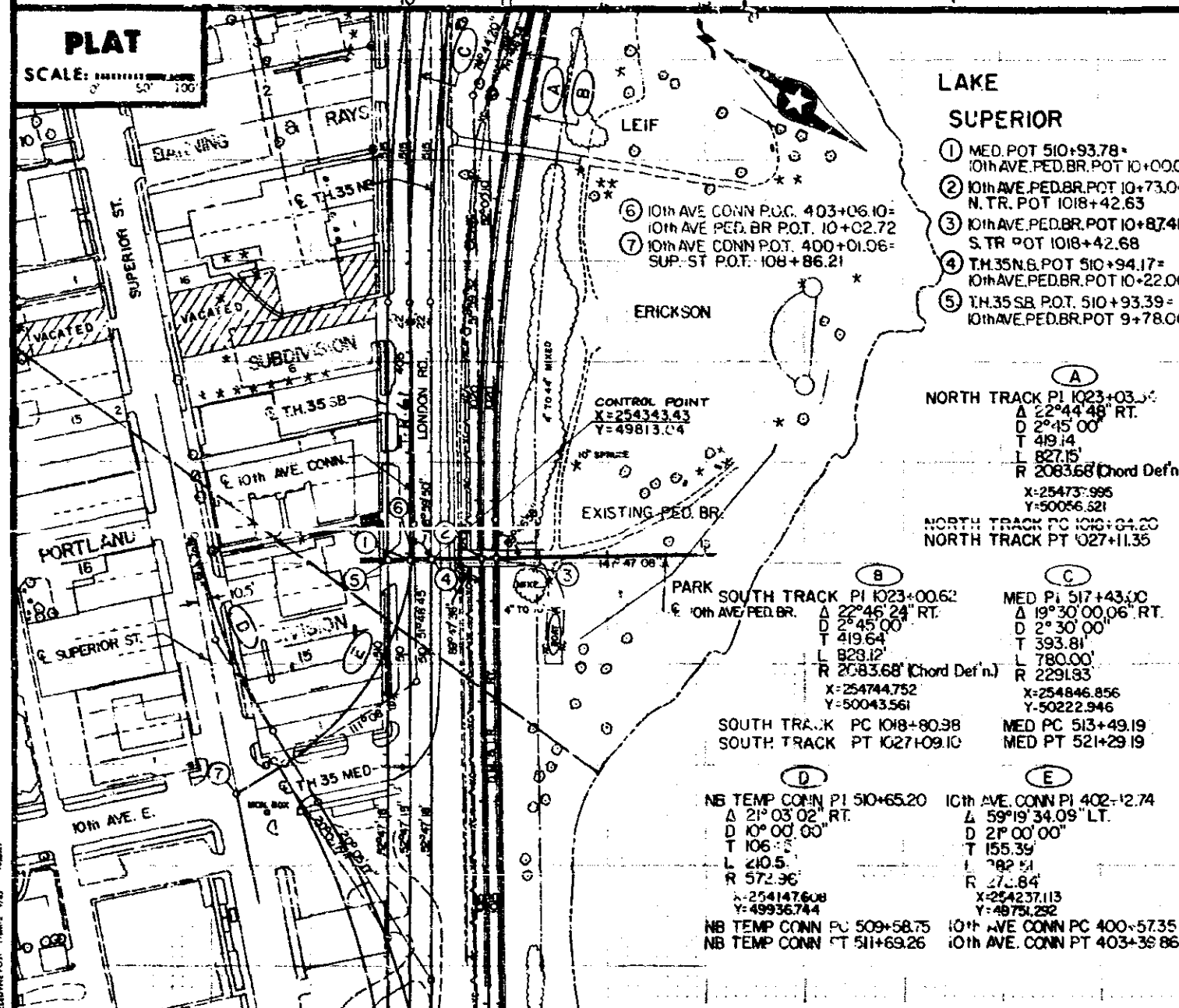
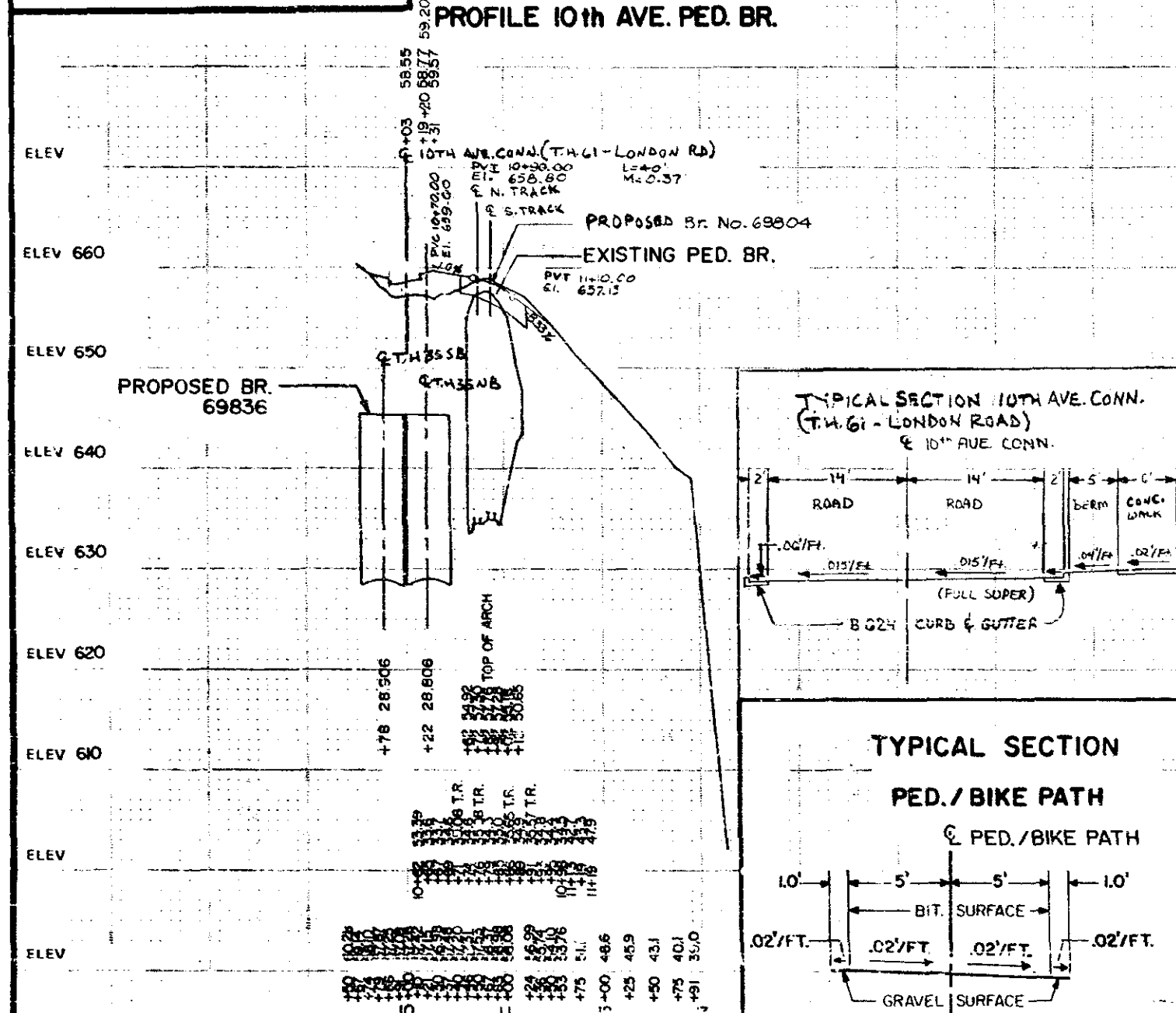
EXPANSION JOINT DETAIL
(Located Near Anchorage)

HANDRAIL DETAILS

TITLE	DETAILS	DES. <i>DRS</i>	DR. <i>SAJ</i>	APPROVED	Bridge No. 69804
		CHK	CHK	<i>6-2-87</i>	
		Sheet No. 11	of 14	Sheets	

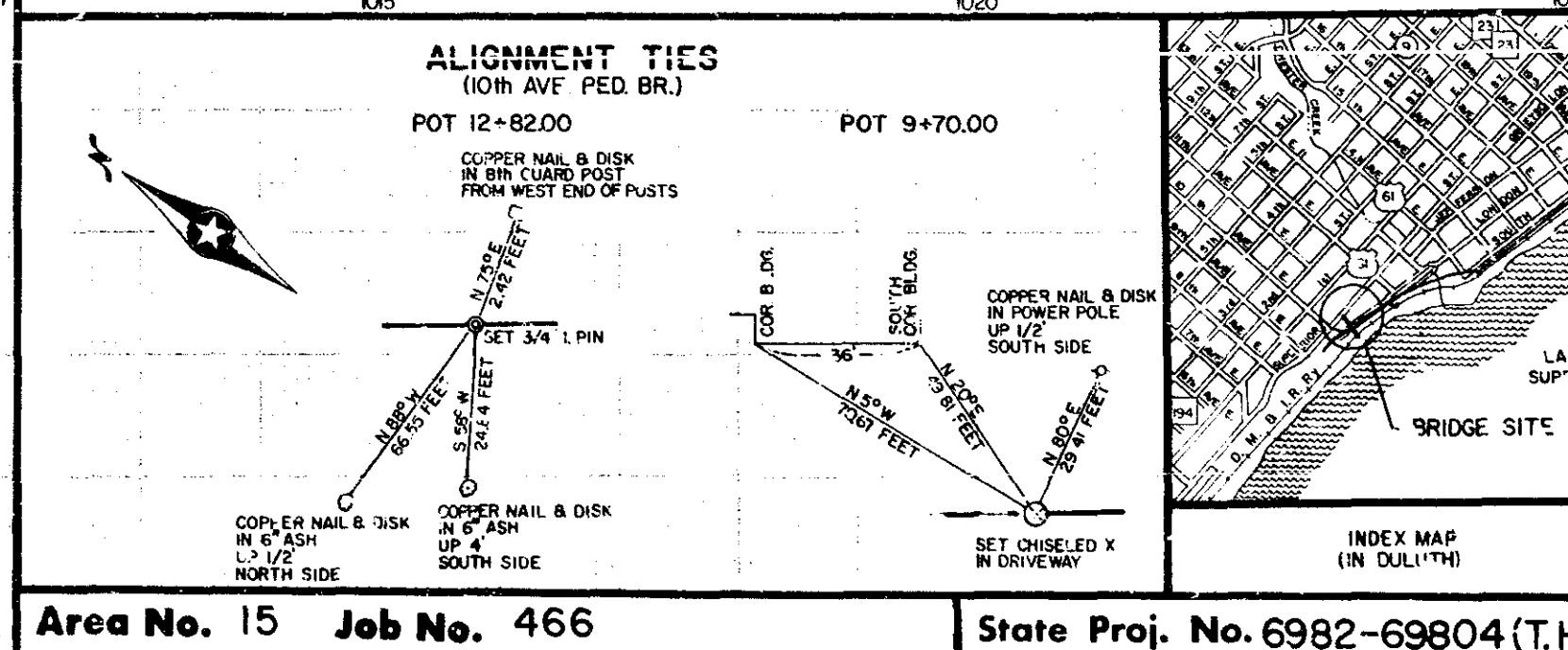
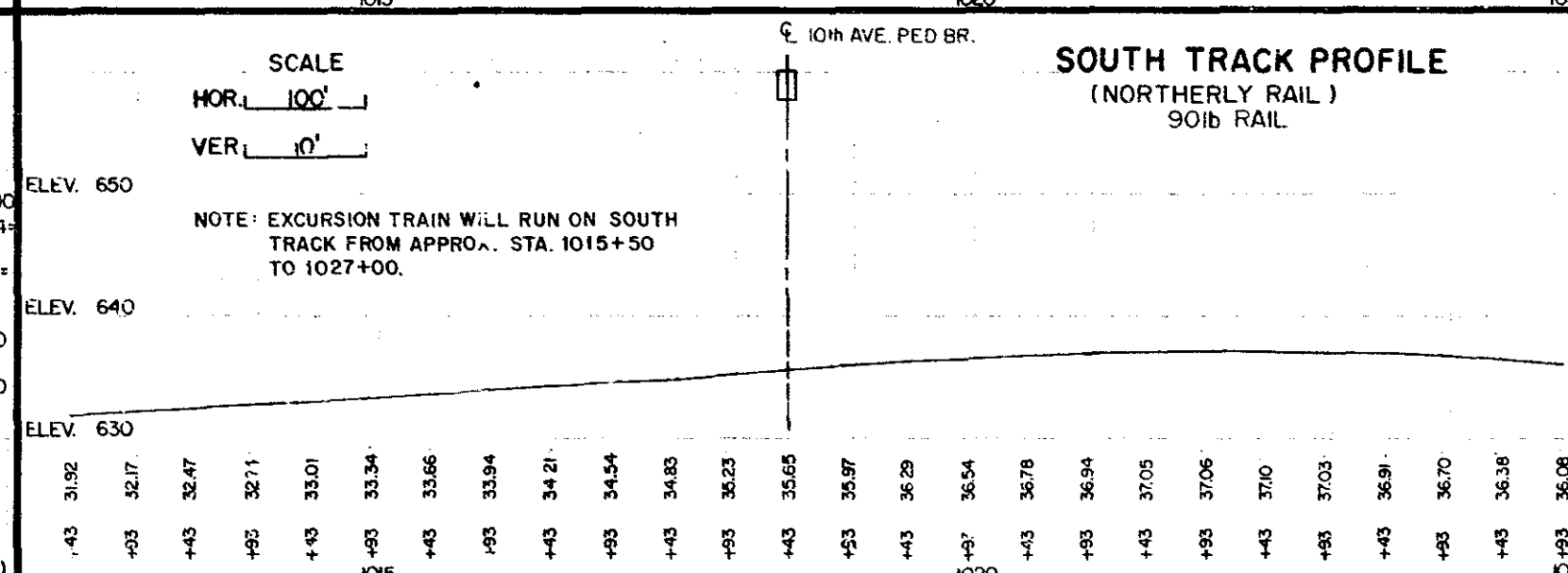
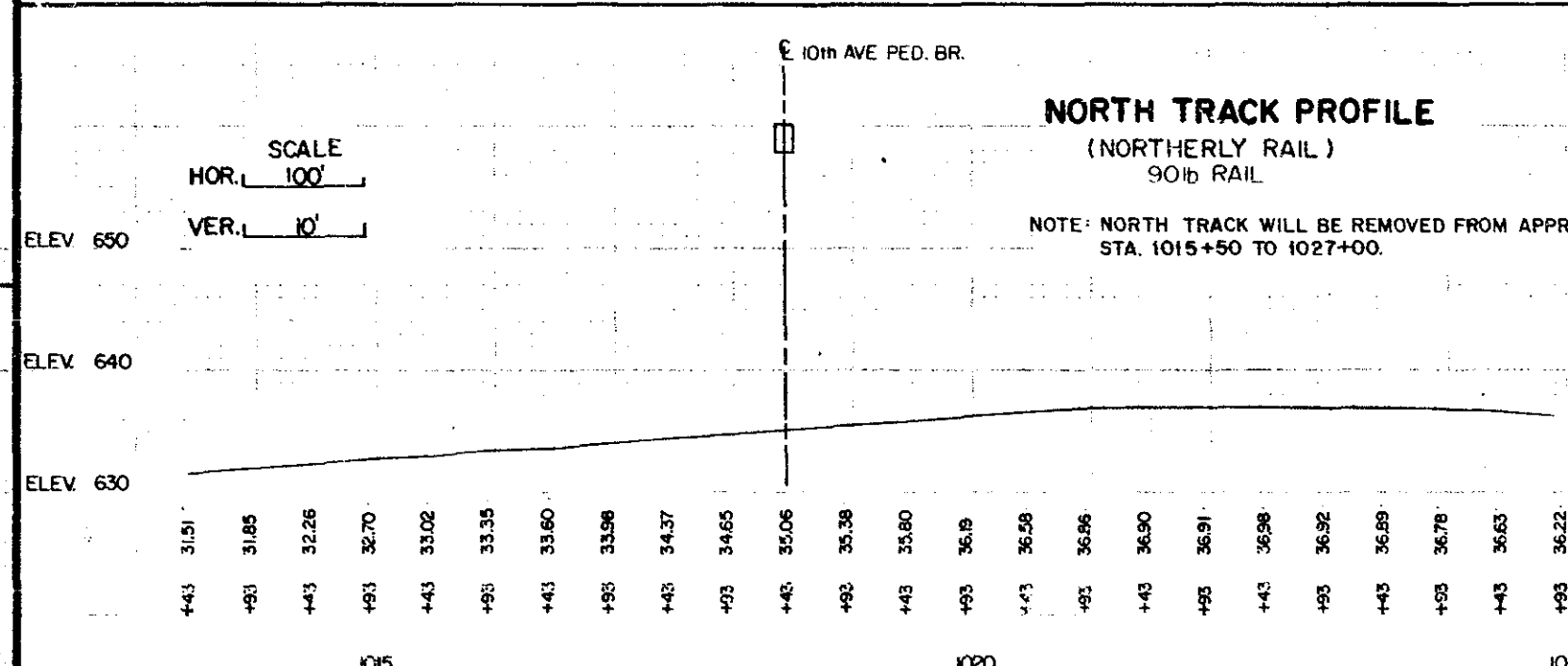
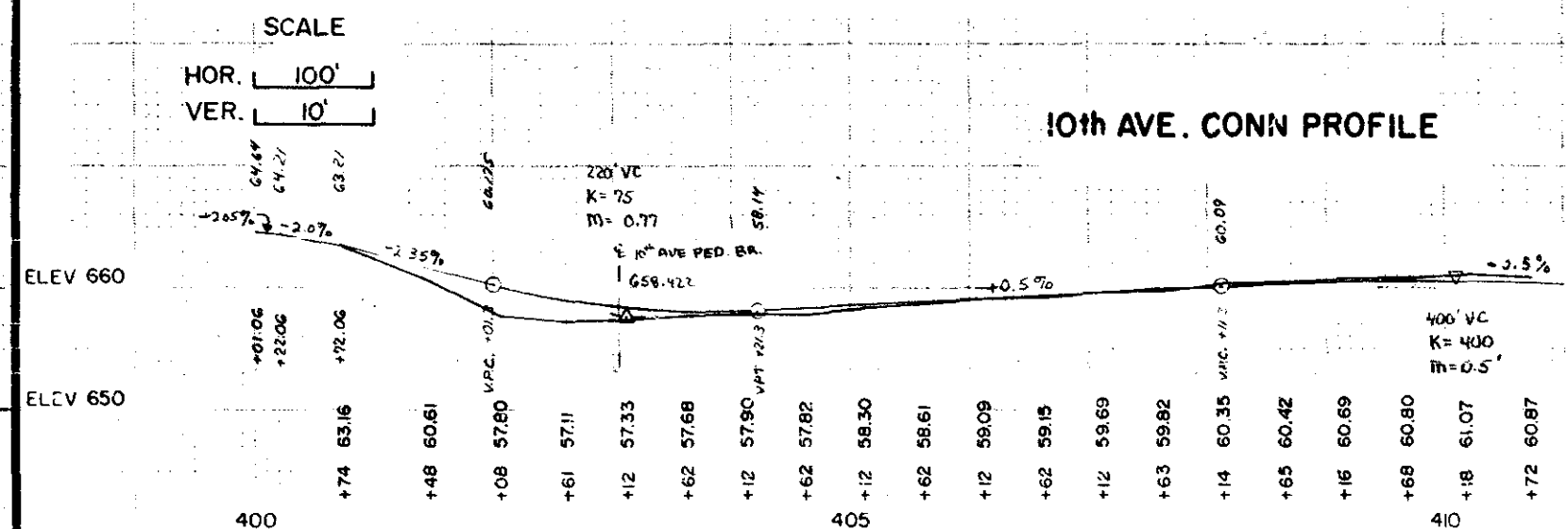
CONTRACTED PROFILE

SCALE: HOR. 1"=100' VER. 1"=10'



TYPICAL SECTIONS & PERTINENT DATA

SCALES AS SHOWN



Fed. Proj. No.

LOCATION ENGINEER'S OBSERVATIONS AT BRIDGE SITE

- Special Features: Waterfalls, dams, floods, ice, debris, sliding banks, recreational boating. D.N.A.
- Other bridges or culverts over the same stream (particularly structure) which carry high water without overflow of roadway: Given location, type, length, height above high water, cross-sectional area etc. D.N.A.
- Apparent highwater elevation. D.N.A. Obtained from.
- Other data: Approx. velocity of water at time of survey. D.N.A.

HYDRAULIC ENGINEERS RECOMMENDATION

DATE

Stream or ditch designation

Drainage area

Max. flood on record. Design flood (yr. freq.) C.F.S.

Max. observed highwater elevation. Design highwater elevation

Design mean velocity through structure F.P.S.

Low superstructure at or above elevation

Flowline elevation Skew angle

Waterway area req'd. below elevation Sq. Ft. at Rt. angles to channel

In the interest of flood plain zoning the regional flood (100 yr. freq.) is C.F.S. at stage and mean velocity of F.P.S. with Ft. swellhead.

The above recommendation will provide a structure of adequate waterway to pass the regional flood within criteria established by the Dept. of Natural Resources.

FOUNDATION ENGINEERS RECOMMENDATION

DATE

Bridge survey sheets made from: 1984 PLANIMETRIC MAPPING AND JULY 1987 FIELD SURVEY

Bench mark elevation: 653.14 (M.S.L. 1929 Adj.)

Location: 10th AVE. PED. BR. (10th AVE. E. & 10th AVE. CONN.)

MINNESOTA DEPARTMENT OF TRANSPORTATION

BRIDGE SURVEY

AT MILE POINT ON TH 35 (T.H. C.S.A.H. C.R. etc.)

PROPOSED BRIDGE LOCATED MILES OF

IN DULUTH

SEC. 23 TWP. 53 N. R. 14 W.

TOWNSHIP COUNTY ST. LOUIS

BRIDGE NO. 69804

Area No. 15 Job No. 466

State Proj. No. 6982-69804 (T.H. 35 = 396)

Sheet No. 12 of 14 Sheets

ADJUTANT DOCUMENT WAS SUPPLIED BY AGENCY NAMED BELOW DURING THE REGULAR COURSE OF BUSINESS TO BE FILLED BY STATE OF MINNESOTA MICROFILM SERVICE (NOT ACCORDING TO NATIONAL BUREAU OF STANDARDS REQUIREMENTS FOR PERMANENT MICROFILMS) AND ACCORDING TO THE INSTRUCTIONS FOR THIS DOCUMENT.

DATE 10/1/87 BY 10/1/87

