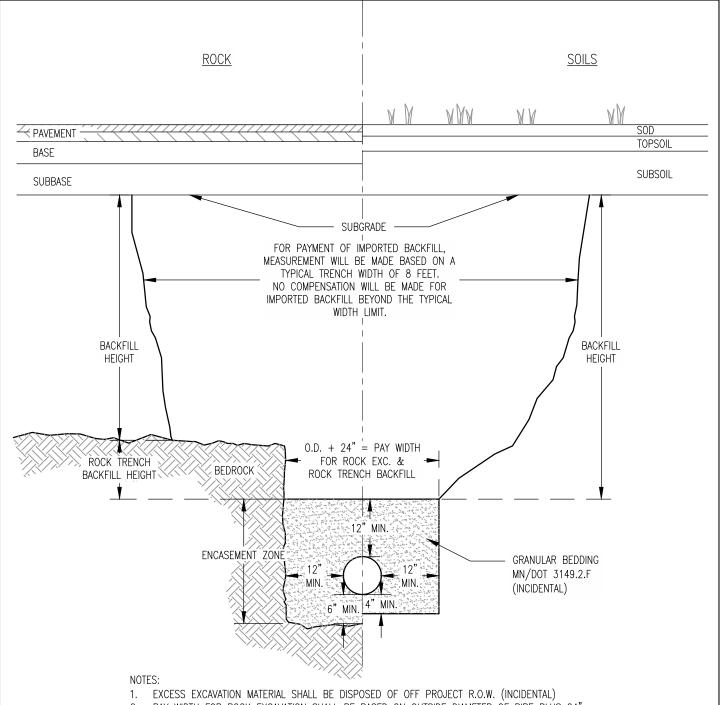
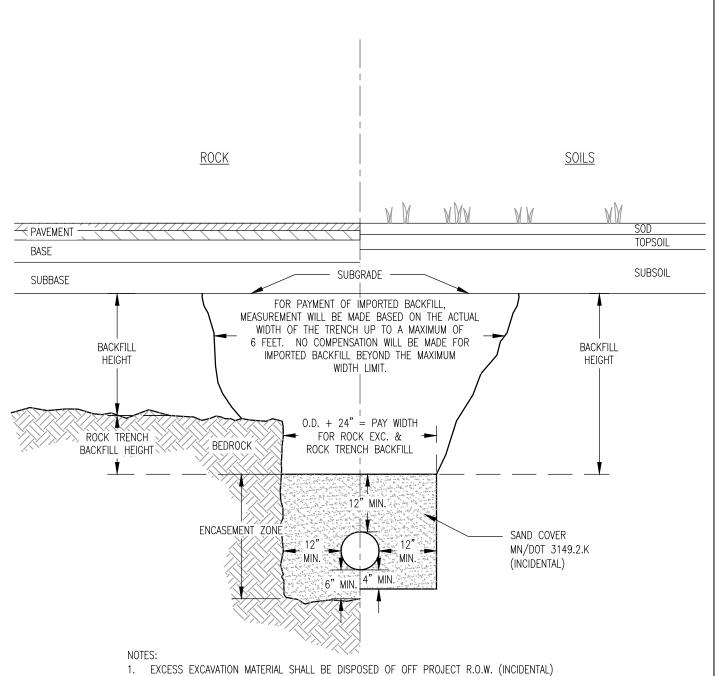
EXCAVATION DETAILS

EX-1	DUCTILE IRON, PE WATERMAIN, PRESSURE SEWER, & FORCEMAIN BEDDING
EX-2	ALL STEEL & 6" AND LARGER PE GAS MAIN BEDDING
EX-3	PVC AND CORRUGATED POLYETHYLENE SEWER PIPE BEDDING
EY_4	CONCRETE STORM SEWIED RENDING



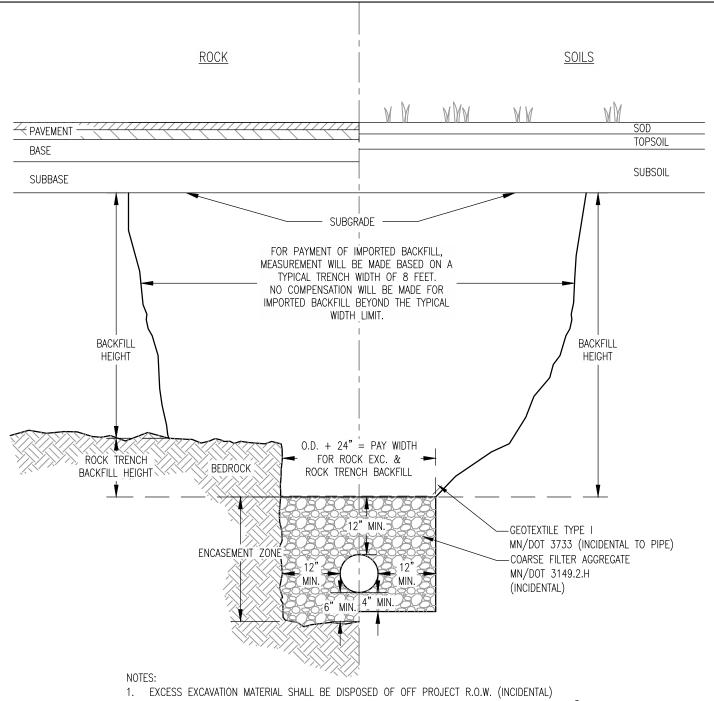
- 2. PAY WIDTH FOR ROCK EXCAVATION SHALL BE BASED ON OUTSIDE DIAMETER OF PIPE PLUS 24".
- 3. A MINIMUM OF 1 CUBIC YARD OF STRUCTURE EXCAVATION, CLASS R, WILL BE PAID FOR EVERY 10' OF PIPE WHERE ROCK REMOVAL IS REQUIRED.
- 4. TRENCH STABILIZATION BEDDING MATERIAL MAY BE USED IN AREAS AS DETERMINED BY THE ENGINEER.
- 5. ENCASEMENT ZONE MATERIAL SHALL BE COMPACTED TO 95% OF MAXIMUM STANDARD PROCTOR DENSITY.
- 6. BACKFILL SHALL BE SELECT GRADING MATERIAL FOUND ON—SITE WHEN DEEMED SUITABLE BY THE ENGINEER OR AS OTHERWISE DEFINED IN THE PROJECT SPECIAL PROVISIONS. WHEN ON—SITE MATERIAL IS NOT SUITABLE AND WHEN BACKFILL MATERIAL IS NOT SPECIFIED, IMPORTED MATERIAL MEETING MN/DOT 3149.2.D.1 GRANULAR BACKFILL SHALL BE PROVIDED. USE OF NATIVE ON—SITE MATERIAL IS INCIDENTAL.
- 7. COMPACT BACKFILL MATERIALS TO 100% OF MAXIMUM STANDARD PROCTOR DENSITY FOR THE UPPER 3' BELOW THE SUBGRADE, AND TO 95% OF MAXIMUM STANDARD PROCTOR DENSITY BELOW THE UPPER 3'.

DUCTILE IRON, PE WATER	RMAIN, PRESSURE SEWER, & FORCEMAIN BEDDING	EX-1
REVISED/APPROVED 04/05/2019	CITY OF DULUTH STANDARD DETAIL DEPT. OF PUBLIC WORKS AND UTILITIES	NO SCALE



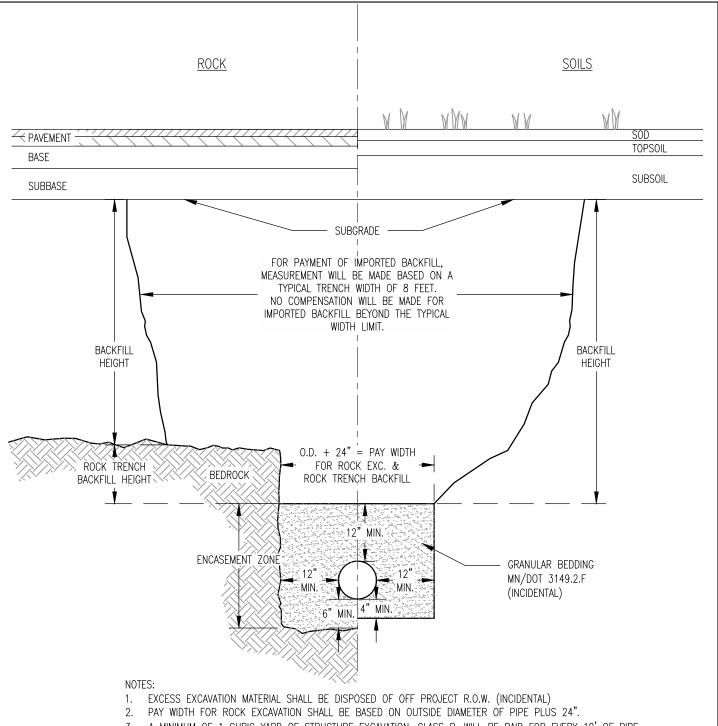
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- 7. COMPACT BACKFILL MATERIALS TO 100% OF MAXIMUM STANDARD PROCTOR DENSITY FOR THE UPPER 3' BELOW THE SUBGRADE, AND TO 95% OF MAXIMUM STANDARD PROCTOR DENSITY BELOW THE UPPER 3'.

ALL STEEL &	4" AND LARGER PE GAS MAIN BEDDING	EX-2
REVISED/APPROVED 04/05/2019	CITY OF DULUTH STANDARD DETAIL DEPT. OF PUBLIC WORKS AND UTILITIES	NO SCALE



- 2. PAY WIDTH FOR ROCK EXCAVATION SHALL BE BASED ON OUTSIDE DIAMETER OF PIPE PLUS 24".
- 3. A MINIMUM OF 1 CUBIC YARD OF STRUCTURE EXCAVATION, CLASS R, WILL BE PAID FOR EVERY 10' OF PIPE WHERE ROCK REMOVAL IS REQUIRED.
- 4. TRENCH STABILIZATION BEDDING MATERIAL MAY BE USED IN AREAS AS DETERMINED BY THE ENGINEER.
- 5. ENCASEMENT ZONE MATERIAL SHALL BE COMPACTED TO 95% OF MAXIMUM STANDARD PROCTOR DENSITY.
- 6. BACKFILL SHALL BE SELECT GRADING MATERIAL FOUND ON-SITE WHEN DEEMED SUITABLE BY THE ENGINEER OR AS OTHERWISE DEFINED IN THE PROJECT SPECIAL PROVISIONS. WHEN ON-SITE MATERIAL IS NOT SUITABLE AND WHEN BACKFILL MATERIAL IS NOT SPECIFIED, IMPORTED MATERIAL MEETING MN/DOT 3149.2.D.1 GRANULAR BACKFILL SHALL BE PROVIDED. USE OF NATIVE ON-SITE MATERIAL IS INCIDENTAL.
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PVC AND CORRUG	ATED POLYETHYLENE SEWER PIPE BEDDING	EX-3
REVISED/APPROVED 04/05/2019	CITY OF DULUTH STANDARD DETAIL DEPT. OF PUBLIC WORKS AND UTILITIES	NO SCALE



- 3. A MINIMUM OF 1 CUBIC YARD OF STRUCTURE EXCAVATION, CLASS R, WILL BE PAID FOR EVERY 10' OF PIPE WHERE ROCK REMOVAL IS REQUIRED.
- 4. TRENCH STABILIZATION BEDDING MATERIAL MAY BE USED IN AREAS AS DETERMINED BY THE ENGINEER.
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CONCRETE STORM SEWER BEDDING		
REVISED/APPROVED 04/05/2019	CITY OF DULUTH STANDARD DETAIL DEPT. OF PUBLIC WORKS AND UTILITIES	NO SCALE