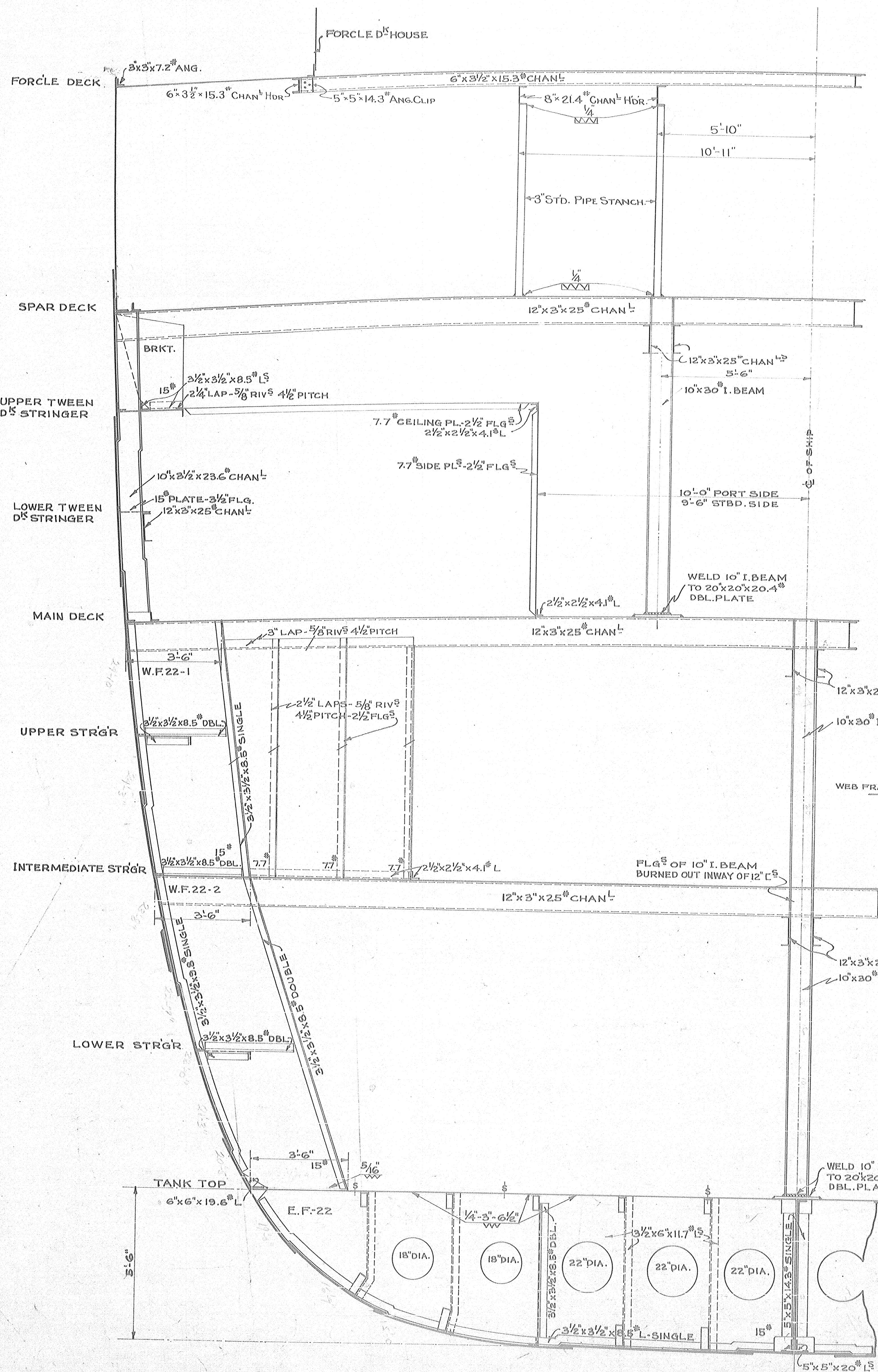
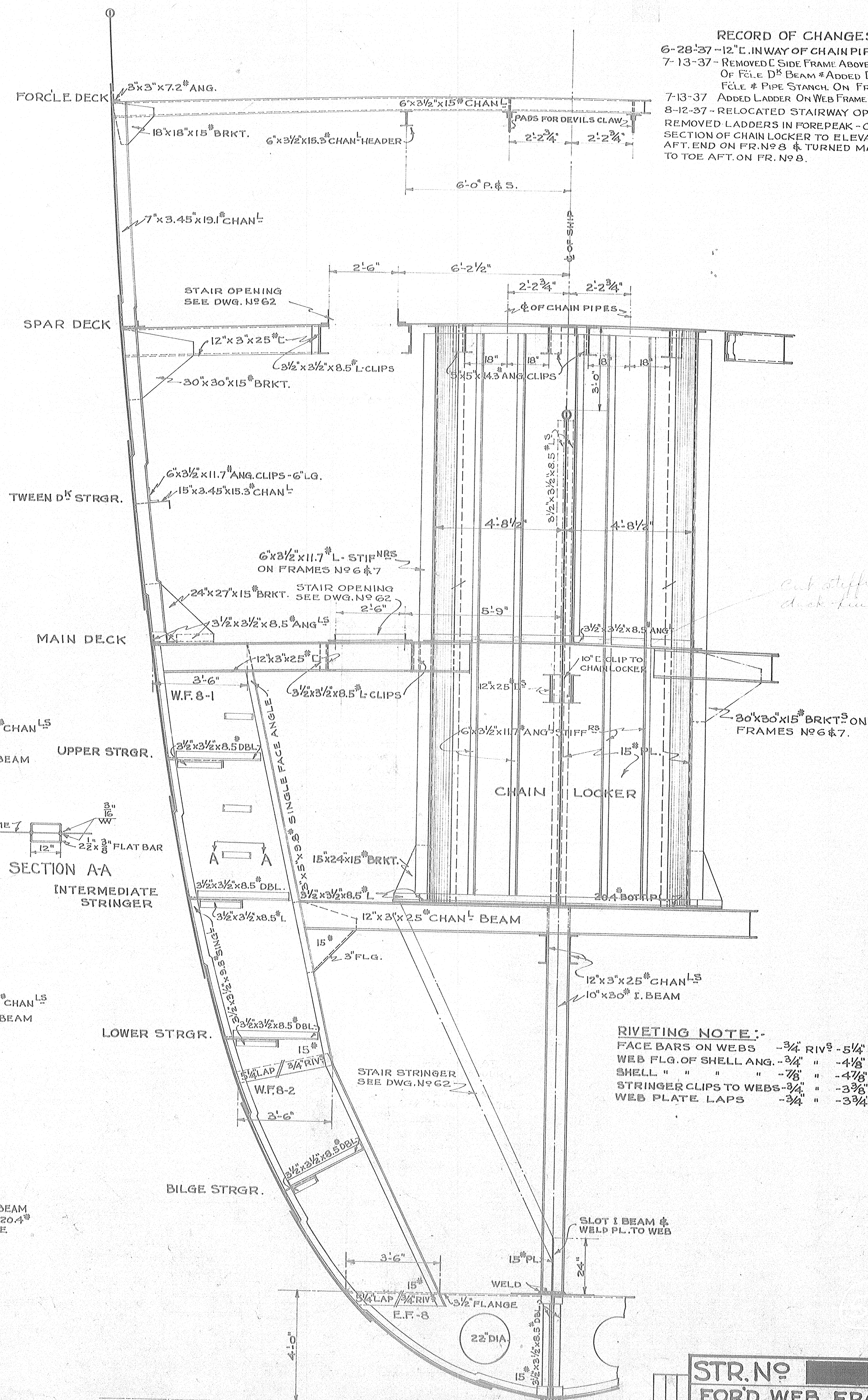




WEB FRAME NO 22
PORT SIDE - LOOKING FORD.



WEB FRAME NO 8
PORT SIDE - LOOKING FORD.

RECORD OF CHANGES
6-28-37 - 12" C. INWAY OF CHAIN PIPES RUN THRU.
7-13-37 - REMOVED C SIDE FRAME ABOVE SPAR & PART
OF FOLE D^S BEAM & ADDED C HORS UNDER
FOLE & PIPE STANCH. ON FR. 22.
7-13-37 - ADDED LADDER ON WEB FRAME PLT., FR. 8
8-12-37 - RELOCATED STAIRWAY OPENINGS &
REMOVED LADDERS IN FOREPEAK - CHANGED
SECTION OF CHAIN LOCKER TO ELEVATION OF
AFT. END ON FR. NO 8 & TURNED MAIN DK. BEAM
TO TOE AFT. ON FR. NO 8.

RIVETING NOTE:-
FACE BARS ON WEBS - 3/4" RIV^S - 5 1/4" PITCH
WEB FLG. OF SHELL ANG. - 3/4" " - 4 1/8" "
SHELL " " - 7/8" " - 4 7/8" "
STRINGER CLIPS TO WEBS - 3/4" " - 3 3/8" "
WEB PLATE LAPS - 3/4" " - 3 3/4" "

STR. NO. XXXX
FORD WEB FRAMES
Nos 8 & 22

PRINT NO. XXXX DRAWING
ISSUED XXXX NO 40

SCALE 1/2" = 1'-0"
JUNE 1-1937 TRACING NO
Am. S. B. Co. 810-40

DRAWN BY L.T.A.
CHECKED
APPROVED