

ITEM F-162 CHAIN-LINK FENCES

DESCRIPTION

162-1.1 This item shall consist of furnishing and erecting a 6 foot and 10 foot chain-link fence with three (3) strands barbed wire in accordance with these specifications and the details shown on the plans and in conformity with the lines and grades shown on the plans or established by the Engineer.

MATERIALS

162-2.1 FABRIC. The fabric shall be woven with a 9-gauge [galvanized steel wire] ~~[polyvinyl chloride (PVC) coated steel] [aluminum alloy] [zinc 5% aluminum mischmetal]~~ wire in a 2-inch (50 mm) mesh and shall meet the requirements of [**ASTM A 121**]. ~~[The fabric shall be woven from a [] gauge aluminum coated steel wire in a 2-inch (50 mm) mesh and shall conform to the requirements of ASTM A 491.]~~

Galvanized steel fabric shall conform to the requirements of ASTM A 392, Class 2.

162-2.2 BARBED WIRE. Barbed wire shall be 2-strand 12-1/2 gauge [zinc-coated] ~~[aluminum coated]~~ wire with 4-point barbs and shall conform to the requirements of [].

Zinc-coated barbed wire shall conform to the requirements of ASTM A 121, Class 3, Chain Link Fence Grade.

162-2.3 POSTS, RAILS AND BRACES. Line posts, rails, and braces shall conform to the requirements of ASTM F-1043 or ASTM F 1083 as follows:

[Galvanized tubular steel pipe shall conform to the requirements of Group IA, (Schedule 40) coatings conforming to Type A, or Group IC (High Strength Pipe), External coating Type B, and internal coating Type B or D.]

[Roll Formed Steel Shapes (C-Sections) shall conform to the requirements of Group IIA, and be galvanized in accordance with the requirements of **ASTM F 1043**, Type A.]

[Hot-Rolled Shapes (H Beams) shall meet the requirements of Group III, and be galvanized in accordance with the requirements of **ASTM F 1043**, Type A.]

[Aluminum Pipe shall conform to the requirements of Group IB.]

[Aluminum Shapes shall conform to the requirements of Group IIB.]

[Vinyl or polyester coated steel shall conform to the requirements of ASTM F 1043, Paragraph 7.3 Optional Supplemental Color Coating.]

[Composite posts shall conform to the strength requirements of ASTM F 1043 or ASTM F 1083. The strength loss of composite posts shall not exceed 10 percent when subjected to 3,600 hours of exposure to light and water in accordance with ASTM G 23, ASTM G 26, and ASTM G-53.]

Posts, rails, and braces furnished for use in conjunction with aluminum alloy fabric shall be aluminum alloy or composite.

Posts, rails, and braces, with the exception of galvanized steel conforming to F 1043 or ASTM F 1083, Group 1A, Type A, or aluminum alloy, shall demonstrate the ability to withstand testing in salt spray in accordance with ASTM B 117 as follows:

External: 1,000 hours with a maximum of 5% red rust.
Internal: 650 hours with a maximum of 5% red rust.

The dimensions of the posts, rails, and braces shall be in accordance with Tables I through VI of Fed. Spec. RR-F-191/3.

162-2.4 GATES. Gate frames shall consist of ~~[galvanized steel pipe] [polymer-coated steel pipe] [aluminum alloy pipe] [composite posts]~~ and shall conform to the specifications for the same material under paragraph 162-2.3. The fabric shall be of the same type material as used in the fence.

162-2.5 WIRE TIES AND TENSION WIRES. Wire ties for use in conjunction with a given type of fabric shall be of the same material and coating weight identified with the fabric type. Tension wire shall be 7-gauge marcelled steel wire with the same coating as the fabric type and shall conform to ASTM A 824.

All material shall conform to Fed. Spec. RR-F-191/4.

162-6 MISCELLANEOUS FITTINGS AND HARDWARE. Miscellaneous steel fittings and hardware for use with ~~[zinc-coated] [aluminum-coated] [polymer-coated] [zinc 5% aluminum-mischmetal alloy-coated]~~ steel fabric shall be of commercial grade steel or better quality, wrought or cast as appropriate to the article, and sufficient in strength to provide a balanced design when used in conjunction with fabric posts, and wires of the quality specified herein. **[All steel fittings and hardware shall be protected with a zinc coating applied in conformance with ASTM A 153.]** ~~[Miscellaneous aluminum fittings for use with aluminum alloy fabric shall be wrought or cast aluminum alloy.]~~ Barbed wire support arms shall withstand a load of 250 pounds (113 kg) applied vertically to the outermost end of the arm.

162-2.7 CONCRETE. Concrete shall be of a commercial grade with a minimum 28-day compressive strength of 2,500 psi (17 240 kPa) meeting the requirements of Mn/DOT 2461.

162-2.8 MARKING. Each roll of fabric shall carry a tag showing the kind of base metal (steel, aluminum, or aluminum alloy number), kind of coating, the gauge of the wire, the length of fencing in the roll, and the name of the manufacturer. Posts, wire, and other fittings shall be identified as to manufacturer, kind of base metal (steel, aluminum, or aluminum alloy number), and kind of coating.

CONSTRUCTION METHODS

162-3.1 CLEARING FENCE LINE. All trees, brush, stumps, logs, and other debris which would interfere with the proper construction of the fence in the required location shall be removed a minimum width of 2-feet (61 cm) on each side of the fence centerline before starting fencing operations. The cost of removing and disposing of the material shall not constitute a pay item and shall be considered incidental to fence construction.

162-3.2 INSTALLING POSTS. All posts shall be set in concrete at the required dimension and depth and at the spacing shown on the plans.

The concrete shall be thoroughly compacted around the posts by tamping or vibrating and shall have a smooth finish slightly higher than the ground and sloped to drain away from the posts. All posts shall be set plumb and to the required grade and alignment. No materials shall be installed on the posts, nor shall the posts be disturbed in any manner within 7 days after the individual post footing is completed.

Should rock be encountered at a depth less than the planned footing depth, a hole 2-inches (50 mm) larger than the greatest dimension of the posts shall be drilled to a depth of 12-inches (300 mm). After the posts are set, the remainder of the drilled hole shall be filled with grout, composed of one part Portland cement and two parts mortar sand. Any remaining space above the rock shall be filled with concrete in the manner described above.

In lieu of drilling, the rock may be excavated to the required footing depth. No extra compensation shall be made for rock excavation.

162-3.3 INSTALLING TOP RAILS. The top rail shall be continuous and shall pass through the post tops. The coupling used to join the top rail lengths shall allow for expansion.

162-3.4 INSTALLING BRACES. Horizontal brace rails, with diagonal truss rods and turnbuckles, shall be installed at all terminal posts.

162-3.5 INSTALLING FABRIC. The wire fabric shall be firmly attached to the posts and braced in the manner shown on the plans. All wire shall be stretched taut and shall be installed to the required elevations. The fence shall generally follow the contour of the ground, with the bottom of the fence fabric no less than 1-inch (25 mm) or more than 4-inches (100 mm) from the ground surface. Grading shall be performed where necessary to provide a neat appearance.

At locations of small natural swales or drainage ditches and where it is not practical to have the fence conform to the general contour of the ground surface, longer posts may be used and multiple strands of barbed wire stretched thereon to span the opening below the fence. The vertical clearance between strands of barbed wire shall be 6-inches (150 mm) or less.

162-3.6 ELECTRICAL GROUNDS. ~~Electrical grounds shall be constructed [where a power line passes over the fence] at 500-foot (150 m) intervals. [The ground shall be installed directly below the point of crossing.]~~ The ground shall be accomplished with a copper clad rod 8-feet (240 cm) long and a minimum of 5/8-inch (15 mm) in diameter driven vertically until the top is 6-inches (150 mm) below the ground surface. A No. 6 solid copper conductor shall be clamped to the rod and to the fence in such a manner that each element of the fence is grounded. Installation of ground rods shall not constitute a pay item and shall be considered incidental to fence construction.

METHOD OF MEASUREMENT

162-4.1 Chain-link fence will be measured for payment by the linear foot ~~(meter)~~. Measurement will be along the top of the fence from center to center of end posts, excluding the length occupied by gate openings.

Gates will be measured as complete units.

BASIS OF PAYMENT

162-5.1 Payment for chain-link fence will be made at the contract unit price per linear foot ~~(meter)~~.

Payment for driveway or walkway gates will be made at the contract unit price for each gate.

The price shall be full compensation for furnishing all materials, and for all preparation, erection, and installation of these materials, and for all labor equipment, tools, and incidentals necessary to complete the item.

Payment will be made under:

Item F-162-5.1 Fence Demolition – per Linear Foot

Item F-162-5.2 Chain-Link Fence (10 foot Height) with barbed wire -- per Linear Foot

Item F-162-5.3 Chain-Link Fence (6 foot Height) with barbed wire) – per Linear Foot

MATERIAL REQUIREMENTS

ASTM A 121	Zinc-Coated (Galvanized) Steel Barbed Wire
ASTM A 123	Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 153	Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 392	Zinc-Coated Steel Chain-Link Fence Fabric
ASTM A 491	Aluminum-Coated Steel Chain-Link Fence Fabric
ASTM A 572	High-Strength Low-Alloy Columbium-Vanadium Steels of Structural Steel Quality
ASTM A 653	Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A 824	Metallic-Coated Steel Marcellled Tension Wire for Use With Chain Link Fence
ASTM A 1011	Steel Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability
ASTM B 117	Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B 221	Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire Shapes and Tubes
ASTM B 429	Aluminum-Alloy Extruded Structural Pipe and Tube
ASTM F 668	Poly(vinyl Chloride)(PVC) and other Organic Polymer-Coated Steel Chain-Link Fence Fabric
ASTM F 1043	Strength and Protective Coatings on Metal Industrial Chain Link Fence Framework
ASTM F 1083	Pipe, Steel, Hot-Dipped Zinc-coated (galvanized) Welded, for Fence Structures
ASTM F 1183	Aluminum Alloy Chain Link Fence Fabric
ASTM F 1345	Zinc-5% Aluminum-Mischmetal Alloy-Coated Steel Chain Link Fence Fabric
ASTM G 152	Operating Open Flame (Carbon-Arc) Light Apparatus for Exposure of Nonmetallic Materials
ASTM G 153	Operating Enclosed Carbon-Arc Light Apparatus for Exposure of Nonmetallic Materials
ASTM G 154	Operating Fluorescent Light Apparatus for UV Exposure of Nonmetallic Materials

ASTM G 155	Operating (Xenon- Arc) Light Apparatus for Exposure of Nonmetallic Materials
FED SPEC RR-F-191/3	Fencing, Wire and Post, Metal (Chain-Link Fence Posts, Top Rails and Braces)
FED SPEC RR-F-191/4	Fencing, Wire and Post, Metal (Chain-Link Fence Accessories)

END OF ITEM F-162