

Purchasing Division Finance Department

Room 120 411 West First Street Duluth, Minnesota 55802



Addendum 1 Solicitation 23-AA06 Steel Materials for Seawall Reconstruction

This addendum serves to notify all bidders of the following changes to the solicitation documents:

1. Please see the changes identified in the attached document.

Please acknowledge receipt of this Addendum by checking the acknowledgment box within the www.bidexpress.com solicitation.

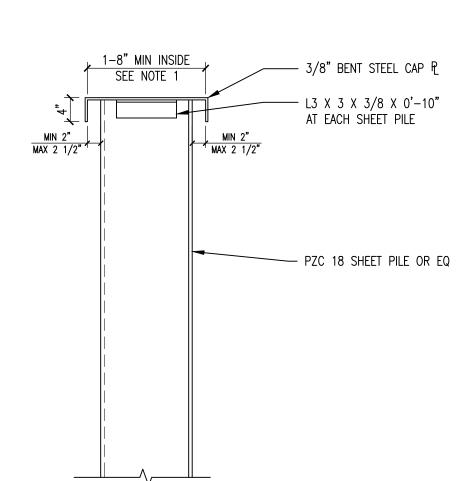
Posted: April 27, 2023



April 26, 2023

Re: Steel Materials for Seawall Reconstruction (Solicitation No. 23-AA06) – Addendum #1 AMI Project # 211016

- 1. The following sheet pile sections have been approved as equal to the specified PZC-18 Sheet pile.
 - a. Cold Formed Sheet Pile DZ-95
 - b. Hot Rolled Sheet Pile NZ-19
 - c. Cold Formed Sheet Pile SKZ-24
- 2. The EDA does not have a goal or requirement for American-made equipment and products. However, the EDA Contracting Provisions for Construction Projects states, "To the greatest extent practicable, contractors are encouraged to purchase American made equipment and products with funding provided under EDA financial assistance awards."
- 3. The Steel fabricator/supplier is responsible for any alterations to the steel dock cap which may be the result of utilizing a different sheet pile section than what was specified in the bid package (PZC-18). The steel dock cap was designed to allow for a minimum sheet pile installation tolerance of 2" and a maximum sheet pile installation tolerance of 2.5" on either side of the centerline of the dock cap. See attached revised detail 5/CT3.0 for additional information.
- 4. The wale, pipe pile, and dock cap do not require any coating or galvanization. The only steel item to be coated is the steel sheet pile as specified in the bid documents.



5 TYPICAL BENT PLATE CAP DETAIL CT3.0 1" = 1'-0"

 CONTRACTOR IS RESPONSIBLE FOR ALTERING THE DOCK CAP WIDTH TO ALLOW FOR A SSP INSTALLATION OF A MINIMUM OF 2" BUT A MAXIMUM OF 2 1/2" FROM EITHER SIDE OF THE CENTERLINE OF THE DOCK CAP, IF A SSP OTHER THAN THE SPECIFIED PZC18 IS SELECTED.



TWIN CITIES - IRON RANGE

DULUTH COASTAL INFRASTRUCTURE REHABILITATION PROJECT DULUTH, MINNESOTA

TYPICAL BENT PLATE CAP DETAIL

JOB NO: 211016 DATE: 04/26/23 DRAWN BY: SAJ

SHEET:

CT3.0